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(54) Title: A MUTATED SUBTILISIN PROTEASE

(57) Abstract

Enzymes produced by matating the genes for a number of sublillen proteases and expressing the mutated genes in suitable hous are presented. The mutated enzymes have a changed not electrostatic charge compared to the parent protease it the same pH. The enzymes exhibit improved weak performance in comparison to their wild type parent enzymes. The enzymes are wellsuited for use in detergent compositions.

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Title:

A MUTATED SUBTILISIN PROTEASE.

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5 FIELD OF THE INVENTION

This invention relates to novel mutant enzymes or enzyme variants useful in formulating detergent compositions in exhibiting improved wash performance, cleaning and deter10 gent compositions containing said enzymes, mutated genes coding for the expression of said enzymes when inserted in a suitable host cell or organism, and methods of selecting the amino acid residues to be changed in a parent enzyme in order to perform better in a given wash liquor under specified conditions.

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BACKGROUND OF THE INVENTION

In the detergent industry enzymes have for more than 20 years been implemented in washing formulations. Enzymes used in such formulations comprise proteases, lipases, amylases, cellulases, as well as other enzymes, or mixtures thereof. Commercially most important are proteases.

Although proteases have been used in the detergent industry for more than 20 years, it is still not exactly known 25 which physical or chemical characteristics are responsible for a good washing performance or ability of a protease.

The currently used proteases have been found by isolating proteases from nature and testing them in detergent formulations.

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BACILLUS PROTEASES

tes are classified as proteases, or (interchangeably) peptidases (see Walsh, 1979, Enzymatic Reaction Mechanisms. W.H. 35 Freeman and Company, San Francisco, Chapter 3). Bacteria of the Bacillus species secrete two extracellular species of protease, a neutral, or metalloprotease, and an alkaline protease which is functionally a serine endopeptidase, referred to as subtili-

sin. Secretion of these proteases has been linked to the

Enzymes cleaving the amide linkages in protein substra-

bacterial growth cycle, with greatest expression of protease during the stationary phase, when sporulation also occurs. Joliffe et al. (1980, J. Bacterial 141:1199-1208) has suggested that Bacillus proteases function in cell wall turnover.

SUBTILISIN

A serine protease is an enzyme which catalyses the hydrolysis of peptide bonds, and in which there is an essential serine residue at the active site (White, Handler and 10 Smith, 1973 "Principles of Biochemistry," Fifth Edition, McGraw-Hill Book Company, NY, pp. 271-272).

The bacterial serine proteases have molecular weights in the 20,000 to 45,000 range. They are inhibited by diisopropylfluorophosphate, but in contrast to metalloproteases, are 15 resistant to ethylene diamino tetraacetic acid (EDTA) (although they are stabilized at high temperatures by calcium ions). They hydrolyse simple terminal esters and are similar in activity to eukaryotic chymotrypsin, also a serine protease. A more narrow term, alkaline protease, covering a 20 sub-group, reflects the high pH optimum of some of the serine proteases, from pH 9.0 to 11.0 (for review, see Priest, 1977, Bacteriological Rev. 41:711-753).

In relation to the present invention a subtilisin is a serine protease produced by Gram-positive bacteria or fungi. 25 A wide variety of subtilisins have been identified, and the amino acid sequence of a number of subtilisins have been determined. These include at least six subtilisins from Bacillus strains, namely, subtilisin 168, subtilisin BPN', subtilisin Carlsberg, subtilisin DY, subtilisin amylosacchari-30 ticus, and mesentericopeptidase (Kurihara et al., 1972, J. Biol. Chem. 247:5629-5631: Wells et al., 1983, Nucleic Acids Res. 11:7911-7925; Stahl and Ferrari, 1984, J.Bacteriol. 159:811-819, Jacobs et al., 1985, Nucl.Acids Res. 13:8913-8926: Nedkov et al., 1985, Biol.Chem. Hoppe-Seyler 366:421-35 430, Svendsen et al., 1986, FEBS Lett 196:228-232), one subtilisin from an actinomycetales, thermitase from Thermoactinomyces vulgaris (Meloum et al., 1985, FEBS Lett. 1983: 195-200), and one fungal subtilisin, proteinase K from TriWO 91/86345 PCT/DK98/80164

tirachium album (Jany and Mayer, 1985, Biol.Chem. Hoppe-Seyler 366:584-492).

Subtilisins are well-characterized physically and chemically. In addition to knowledge of the primary structure 5 (amino acid sequence) of these enzymes, over 50 high resolution X-ray structures of subtilisin have been determined which delineate the binding of substrate, transition state, products, at least three different protease inhibitors, and define the structural consequences for natural variation (Kraut, 1977, 10 Ann.Rev.Biochem. 46:331-358).

In the context of this invention, a subtilisin variant or mutated subtilisin protease means a subtilisin that has been produced by an organism which is expressing a mutant gene derived from a parent microorganism which possessed an original or parent gene and which produced a corresponding parent enzyme, the parent gene having been mutated in order to produce the mutant gene from which said mutated subtilisin protease is produced when expressed in a suitable host.

Random and site-directed mutations of the subtilisin 20 gene have both arisen from knowledge of the physical and chemical properties of the enzyme and contributed information relating to subtilisin's catalytic activity, substrate specificity, tertiary structure, etc. (Wells et al., 1987, Proc.Natl.Acad.Sci. U.S.A. 84; 1219-1223; Wells et al., 1986, 25 Phil.Trans.R.Soc.Lond.A. 317:415-423: Hwang and Warshel, 1987.

Biochem. 26:2669-2673; Rao et al., 1987, Nature 328:551-554).

Especially site-directed mutagenesis of the subtilisin genes has attracted much attention, and various mutations are described in the following patent applications and patents:

Patent No. 4,760,025 (GENENTECH) (corresponding to US Patent No. 4,760,025 (GENENCOR)) relating to site specific or randomly generated mutations in "carbonyl hydrolases" and subsequent screening of the mutated enzymes for various properties, such as k_{cat}/K_n ratio, pH-activity profile, and 35 oxidation stability. Apart from revealing that site-specific mutation is feasible, and that mutation of subtilisin EPN' in certain specified positions, i.e. 'htyr, 32Asp, 155Asn, 154Tyr, 222Met, 166Gly, 64His, 169Gly, 199Phe, 33Ser, 221Ser, 217Tyr, 156Glu or 152Als, provide for enzymes exhibiting altered properties, this

application does not contribute to solving the problem of deciding where to introduce mutations in order to obtain enzymes with desired properties.

EP publ. no. 214435 (HENKEL) relating to cloning and 5 expression of subtilisin Carlsberg and two mutants thereof. In this application no reason for mutation of ¹⁵⁸Asp to ¹⁵⁸Ser and ¹⁶¹Eer to ¹⁶¹Asp is provided.

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In International patent publication No. WO 87/04461 (AMGEN) it is proposed to reduce the number of Asn-Gly sequen10 ces present in the parent enzyme in order to obtain mutated enzymes exhibiting improved pH and heat stabilities, in the application emphasis is put on removing, mutating, or modifying the ¹⁰⁰Asn and the ²¹⁸Asn residues in subtilisin BPN'.

International patent publication No. WO 87/05050 15 (GENEX) discloses random mutation and subsequent screening of a large number of mutants of subtilisin BPN' for improved properties. In the application mutations are described in positions ²¹⁸Asn, ¹³¹Gly, ²⁵⁴Thr, ¹⁶⁶Gly, ¹¹⁶Ala, ¹⁸⁸Ser, ¹²⁶Leu, and ⁵³Ser.

In EP application no. 87303761 (GENENTECH) it is de-20 scribed how homology considerations at both primary and tertiary structural levels may be applied to identify equivaamino acid residues whether conserved or not. This information together with the inventors knowledge of the 25 tertiary structure of subtilisin BPN' lead the inventors to select a number of positions susceptible to mutation with an expectation of obtaining mutants with altered properties. The positions so identified are: 124 Met, 222 Met, 194 Tyr, 152 Ala, 156 Glu. 166Gly, 169Gly, 189Phe, 217Tyr. Also 155Asn, 21Tyr, 22Thr, 24Ser, 32Asp, 30 35 Ser, 36 Asp, 46 Cly, 48 Ala, 49 Ser, 50 Met, 77 Asn, 57 Ser, 76 Lys, 75 Val, %Leu, 107Ile, 110Gly, 170Lys, 171Tyr, 172Pro, 197Asp, 199Met, 204Ser, 213 Lys, and 221 Ser, which positions are identified as being expected to influence various properties of the enzyme. Also, a number of mutations are exemplified to support these sugges-35 tions. In addition to single mutations in these positions the inventors also performed a number of multiple mutations. Purther the inventors identify 215Gly, 67His, 126Leu, 135Leu, and amino acid residues within the segments 97-103, 126-129, 213-

215, and 152-172 as having interest, but mutations in any of these positions are not exemplified.

EP publ. no. 260105 (GENENCOR) describes modification of certain properties in enzymes containing a catalytic triad 5 by selecting an amino acid residue within about 15 Å from the catalytic triad and replace the selected amino acid residue with another residue. Enzymes of the subtilisin type described in the present specification are specifically mentioned as belonging to the class of enzymes containing a catalytic triad.

10 In subtilisins positions 222 and 217 are indicated as preferred positions for replacement.

International patent publication No. WO 88/06624 (GIST-BROCADES NV) discloses the DNA and amino acid sequences of a subtilisin protease designated PB92 almost 100% homologous in the amino acid sequence to the amino acid sequence of Subtilisin 309

International patent publication No. WO 88/07578 (GENENTECH) claims mutated enzymes derived from a precursor enzyme by replacement or modification of at least one catalytic 20 group of an amino acid residue. The inventors state that by doing so a mutated enzyme is obtained that is reactive with substrates containing the modified or replaced catalytic group (substrate-assisted catalysis).

The general theory is based on <u>B. amvloliquefaciens</u>
25 subtilisin (BPN'), where modifications have been described in positions ⁶⁴His that was modified into ⁶⁴Ala alone or in combination with a "helper" mutation of Ser-24-Cys. Modifications are also suggested in the amino acid residues ³²Asp, and ²²¹Ser, and a "helper" mutation of Ala-48-Glu.

30 International patent publication No. WO 88/08028
(GENEX) discloses genetic engineering around matal ion binding sites for the stabilization of proteins. This publication also uses Subtilisin BPN' as example and points at the following amino acid residues as candidates for substitution ¹⁷²Pro 35 (P172D, P172E), ¹³¹Gly (G231D), ⁷⁶Asn (N76D; N76D+P172D(E)), ⁷⁸Ser (S78D). Further, suggestions are made for the combined mutants N76D+S78D+G131D+P172D(E); N76D+G131D; S78D+G131D+F172D(E) AND S78D+G131D+F172D(E)

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International patent publication No. WO 88/08033 (AMGEN) discloses a number of subtilisin analogues having a modified calcium binding site and either Asn or Gly replaced in any Asn-Gly sequence present in the molecule thereby obtaining 5 enzymes exhibiting improved thermal and pH stability. One of the calcium binding sites is disclosed as involving the amino acid residues 41Asp, 75Leu, 76Asn, 77Asn, 78ser, 79Ile, 80Gly, 81Val, 208Thr, and 214Tyr; other potential calcium binding sites are suggested at 140Asp, and 172Pro; 14Pro, and 270Gln; and 172Pro and 10 195Glu or 197Asp. Also mutating the 197Asn and 218Asn positions is suggested. Mutants produced are N109S, N109S+N218S, N76D+N70P+N109S+N218S.

International patent publication No. WO 88/08164 (GENEX) describes a method for identifying residues in a 15 protein which may be substituted by a cysteine to permit formation of potentially stabilizing disulfide bonds. The method is based on detailed knowledge of the three dimensional structure of the protein and uses a computer for selecting the positions. In relation to subtilisin proteases, Subtilisin BPN' 20 was used as a model system. Using the method on Subtilisin BPN' resulted in the suggestion of 11 candidates for introducing disulfide bonds (1:T22C+S87C, 2:V26C+L235C, 3:G47C+P57C, 4:M50C+N109C, 5:E156C+T164C, 6:V165C+K170C, 7:V165C+S191C, 8:0206C+A216C. 9:A230C+V270C, 10:I234C+A274C, 11:H238C+W241C). 25 Of these 4 were produced (1, 2, 4, and 8) of which 2 did not provide any stabilizing effect (2 and 4). Further mutants were produced by combining two of these mutants with each other, and one with another mutation, viz. T22C+S87C+N218S, and T22C+S87C+Q206C+A216C. Also, a number of further unsuccessful 30 mutants were produced, viz. AlC+S78C, S24C+S87C, K27C+S89C, A85C+A232C, I122C+V147C, S249C+A273C, and T253C+A273C.

Also, it has been shown by Thomas, Russell, and Fersht, Nature 318, 375-376(1985) that exchange of $^{97}\!\mathrm{Asp}$ into $^{99}\!\mathrm{Ser}$ in subtilisin BFN' changes the pH dependency of the enzyme.

35 In a subsequent article J. Mol. Biol. (1987)193, 803-813, the same authors also discuss the substitution of ¹⁵⁶Ser in place of ¹⁵⁶Glu.

Both these mutations are within a distance of about 15Å from the active $^{64}\mathrm{His.}$

In Nature 328, 496-500(1987) Russel and Fersht discuss the results of their experiments and present rules for changing pH-activity profiles by mutating an enzyme to obtain changes in surface charge.

ISOELECTRIC POINT (pl)

The isoelectric point, pI_o, is defined as the pH value where the enzyme molecule complex (with optionally attached metal or other ions) is neutral, i. e. the sum of electrostatic tharges (net electrostatic charge, =NEC) on the complex is

equal to zero. In this sum of course consideration of the positive or negative nature of the individual electrostatic charges must be taken into account.

The isoelectric point is conveniently calculated by 15 using equilibrium considerations using pK values for the various charged residues in the enzyme in question and then by iteration find the pH value where the NEC of the enzyme molecule is equal to zero.

One problem with this calculation is that the pK values 20 for the charged residues are dependent on their environment and consequently subject to variation. However, very good results are obtainable by allocating specific approximate pK values to the charged residues independently of the actual value. It is also possible to perform more sophisticated calculations, 25 partly taking the environment into consideration.

The pI_{\diamond} may also be determined experimentally by isoelectric focusing or by titrating a solution containing the enzyme. Also, the various pK values for the charged residues may be determined experimentally by titration.

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INDUSTRIAL APPLICATIONS OF SUBTILISINS

Proteases such as subtilisins have found much utility in industry, particularly in detergent formulations, as they are useful for removing proteinaceous stains.

35 At present the following proteases are known and many of them are marketed in large quantities in many countries of the world.

Subtilisin BPN' or Novo, available from e.g. SIGMA, St. Louis, U.S.A.

Subtilisin Carlsberg, marketed by Novo-Nordisk a/s (Denmark) as ALCALASE® and by IBIS (Holland) as MAXATASE®;

A <u>Bacillus lentus</u> subtilisin, marketed by NOVO INDUSTRI A/S (Denmark) as SAVINASE*;

Enzymes closely resembling SAVINASE® such as MAXACAL®
marketed by IBIS, and OPTICLEAN® marketed by MILES KALI CHEMIE
(FRG);

A <u>Bacillus lentus</u> subtilisin, marketed by Novo-Nordisk a/s (Denmark) as ESFERASE®;

10 KAZUSASE* marketed by SHOWA DENKO (Japan)

To be effective, however, such enzymes must not only exhibit activity under washing conditions, but must also be compatible with other detergent components during detergent production and storage.

15 For example, subtilizins may be used in combination with other enzymes active against other substrates, and the selected subtilisin should possess stability towards such enzymes, and also the selected subtilisin preferably should not catalyse degradation of the other enzymes. Also, the chosen 20 subtilisin should be resistant to the action from other components in the detergent formulation, such as bleaching agents, oxidizing agents, etc., in particular an enzyme to be used in a detergent formulation should be stable with respect to the oxidizing power, calcium binding properties, and pH 25 conditions rendered by the non-enzymatic components in the detergent during storage and in the wash liquor during wash.

The ability of an enzyme to catalyse the degradation of various naturally occurring substrates present on the objects to be cleaned during e.g. wash is often referred to as 30 its washing ability, washability, detergency, or wash performance. Throughout this application the term wash performance will be used to encompass this property.

Naturally occurring subtilisins have been found to 35 possess properties which are highly variable in relation to their washing power or ability under variations in parameters such as pH. Several of the above marketed detergent proteases, indeed, have a better performance than those marketed about 20 years ago, but for optimal performance each enzyme has its own

specific conditions regarding formulation and wash conditions, e.g. pH, temperature, ionic strength (=I), active system (tensides, surfactants, bleaching agent, etc.), builders, etc.

As a consequence it is found that an enzyme posses-

5 sing desirable properties at low pH and low I may be less attractive at more alkaline conditions and high I, or an enzyme exhibiting fine properties at high pH and high I may be less attractive at low pH, low I conditions.

The advent and development of recombinant DNA tech-10 niques has had a profound influence in the field of protein chemistry.

It has been envisaged that these techniques will make it possible to design peptides and proteins, such as enzymes, and hormones according to desired specifications, enabling the 15 production of compounds exhibiting desired properties.

It is possible now to construct enzymes having desired amino acid sequences, and as indicated above a fair amount of research has been devoted to designing subtilisins with altered properties. Among the proposals the technique of producing and screening a large number of mutated enzymes as described in EP publ. no. 130756 (GENENTECH) (US Patent No. 4,760,025 (GENENCOR)) and International patent publ. no. WO 87/05050 (GENEX) correspond to the classical method of isolating native enzymes and screening them for their properties, but is more efficient through the knowledge of the presence of a large number of different mutant enzymes.

Since a subtilisin enzyme typically comprises 275 amino acid residues each capable of being 1 out of 20 possible na30 turally occurring amino acids, one very serious draw-back in that procedure is the very large number of mutations generated that has to be submitted to a preliminary screening prior to further testing of selected mutants showing interesting characteristics at the first screening, since no guidance is indicated in determining which amino acid residues to change in order to obtain a desired enzyme with improved properties for the use in question, such as, in this case formulating detergent compositions exhibiting improved wash performance under specified conditions of the wash liquor.

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A procedure as outlined in these patent applications will consequently only be slightly better than the traditional random mutation procedures which have been known for years.

The other known techniques relate to changing speci5 fic properties, such as transesterification and hydrolysis rate
(EP publ. no. 260105 (GENENCOR)), pH-activity profile (Thomas,
Russell, and Fersht, supra), and substrate specificity (International patent publ. no. WO 88/07578 (GENENTECH)). None of
these publications relates to changing the wash performance of
10 enzymes.

*

A further technique that has evolved is using the detailed information on the three dimensional structure of proteins for analyzing the potential consequences of substituting certain amino acids. This approach has been used and is described in EP 260105 (GENENCOR), WO 88/07578 (GENENTECH), WO 88/08028 (GENEX), WO 88/08033 (AMMGEN), and WO 88/08164 (GENEX)

Thus, as indicated above no relationship has yet been identified between well defined properties of an enzyme such 20 as those mentioned above and the wash performance of an enzyme.

In unpublished International Patent Application no. PCT/DK 88/00002 (NOVO INDUSTRI A/S) it is proposed to use the concept of homology comparison to determine which amino acid positions should be selected for mutation and which amino acids should be substituted in these positions in order to obtain a desired change in wash performance.

By using such a procedure the task of screening is reduced drastically, since the number of mutants generated is much smaller, but with that procedure it is only foreseen that 30 enzymes exhibiting the combined useful properties of the parent enzyme and the enzyme used in the comparison may be obtained.

The problem seems to be that although much research has been directed at revealing the mechanism of enzyme activity, still only little is known about the factors in 35 structure and amino acid residue combination that determine the properties of enzymes in relation to their wash performance.

Consequently there still exists a need for further improvement and tailoring of enzymes to wash systems, as well

as a better understanding of the mechanism of protease action in the practical use of cleaning or detergent compositions. Such an understanding could result in rules which may be applied for selecting mutations that with a reasonable degree of certainty will result in an enzyme exhibiting improved wash performance under specified conditions in a wash liquor.

SUMMARY OF THE INVENTION

Further investigations into these problems have now surprisingly shown that one of the critical factors in the use of subtilisin enzymes in detergent compositions is the adsorption of the enzyme to the substrate, i.e. the material to be removed from textiles, hard surfaces or other materials to be cleaned.

Consequently, the present invention relates to mutations of the subtilisin gene resulting in changed properties of the mutant subtilisin enzyme expressed by such a mutated gene, whereby said mutant subtilisin enzyme exhibit improved behavation in detergent compositions. Mutations are generated at specific nucleic acids in the parent subtilisin gene responsible for the expression of specific amino acids in specific positions in the subtilisin enzyme.

The present invention also relates to methods of 25 selecting the positions and amino acids to be mutated, and thereby <u>mutatis mutandis</u> the nucleic acids to be changed in the subtilisin gene in question.

The invention relates, in part, but is not limited to, mutations of the subtilisin 309 and subtilisin Carlsberg genes and ensuing mutant subtilisin 309 and Carlsberg enzymes, which exhibit improved wash performance in different detergent compositions resulting in wash liquors of varying pH values.

Further the invention relates to the use of the mutant enzymes in cleaning compositions and cleaning compositions 35 comprising the mutant enzymes, especially detergent compositions comprising the mutant subtilisin enzymes.

12 ABBREVIATIONS

	AM	IINO A	CIDS			
	A	500	Ala	202	Alanine	
	V	æ	Val	**	Valine	
5	L	tee	Leu	223	Leucine	
	I	200	Ile	dia	Isoleucine	
	p	202	Pro	300	Proline	
	F	***	Phe	1000	Phenylalanine	
	W	200	Trp	2001	Tryptophan	
10	И	en e	Met	9000	Methionine	
	G	**	Gly	***	Glycine	
	s	000	Ser	125	Serine	
	Ţ	100	Thr	wi	Threonine	
	C	==	Cys	==	Cysteine	
15	Y	200	Tyr	**	Tyrosine	
	N	===	Asn	***	Asparagine	
	Q	202	Gln	lin i	Glutamine	
	D	m	Asp	***	Aspartic Acid	
	Ε	200	Gl.u	2000	Glutamic Acid	
20	K	200	Lys	**	Lysine	
	R	tet	Arg	202	Arginine	

NUCLEIC ACID BASES

His =

25 A = Adenine

G = Guanine

C = Cytosine

T = Thymine

U = Uracil (only in RNA)

30

MUTATIONS

In describing the various mutants produced or contemplated according to the invention, the following nomenclatures were adapted for ease of reference:

35 Original amino acid(s) position(s) substituted amino acid(s)

According to this the substitution of Glutamic acid for glycine in position 195 is designated as:

Gly 195 Glu or G195E

a deletion of glycine in the same position is:

Histidine

(only in DNA)

Gly 195 * or G195*

and insertion of an additional amino acid residue such as lysine is:

Gly 195 GlyLys or G195GK

Where a deletion is indicated in Table I, or present in a subtilisin not indicated in Table I, an insertion in such a position is indicated as:

* 36 Asp or *36D

for insertion of an aspartic acid in position 36

1.0

tively.

Multiple mutations are separated by pluses, i.e.:

Arg 170 Tyr + Gly 195 Glu or R170Y+G195E
representing mutations in positions 170 and 195 substituting
tyrosine and glutamic acid for arginine and glycine, respec-

14 TABLE I

COMPARISON OF AMING ACID SEQUENCE FOR VARIOUS PROTEASES

5

- a = subtilisin BPN' (Wells et al, 1983, supra)
- b = subtilisin amylosacchariticus (Kurihara et al, 1972, supra)
- 10 c = subtilisin 168 (Stahl and Ferrari, 1984, supra)

 - e = subtilisin DY (Nedkov et al, 1985, supra)
 - f = subtilisin Carlsberg (Smith et al, 1968, supra)
- 15 g = subtilisin Carlsberg (Jacobs et al, 1985, supra)
 - h = subtilisin 309 (International Patent Application No. PCT/DK 88/00002)
 - i = subtilisin 147 (International Patent Application No.
 PCT/DK 88/00002)
- 20 j = thermitase (Meloun et al, 1985, supra)
- 1 = aqualysin (Kwon et al, 1988, Eur. J. Biochem. 173:491
 25 ff)
 - m = Bacillus PB92 protease (European Patent Publication No. 0 283 075)
 - n = Protease TW7 (Tritirachium album)(International Patent Application No. PCT/US88/01040)
- 30 o ** Protease TW3 (Tritirachium album)(International Patent Application No. PCT/US88/01040)
 - * = assigned deletion

15

.... Table I continued

No: 10 5 a) *-*-*-*-*-A-Q-S-*-V-P-Y-G-V-S-Q-I-K-*-*-*-*-A-P-A-*-*-*-*-*--*-A-Q-S-*-V-P-Y-G-I-5-Q-I-K-*-*-*-*-A-P-A-*-*-*-*-*-*-*-A-Q-S-*-V-P-Y-G-I-S-Q-I-K-*-*-*-*--*-A-P-Ae) *-*-*-*-*-*-A-Q-T-*-V-P-Y-G-I-P-L-I-K-*-*-*-*-X-D-K-10 f) *-*-*-*-*-*-A-O-T-*-V-P-Y-G-I-P-L-I-K-*-*-*-*-A-D-K-*-*-*-*-*-*-A-Q-T-*-V-P-Y-G-I-P-L-I-K-*-*-*-*-X-D-K-j) Y-T-P-N-D-P-Y-F-S-S-*-R-Q-Y-G-P-Q-K-I-Q-*-*-*-*-A-P-Q-15 k) *-*-*-*-*-A-A-Q-T-N-A-P-W-G-L-A-R-I-S-S-T-S-P-G-T-S-T-1) *-*-*-*-*-A-T-Q-S-P-A-P-W-G-L-D-R-I-D-Q-R-D-L-P-L-S-Nm) *-*-*-*-*-*-A-Q-S-*-V-P-W-G-I-S-R-V-Q-*-*-*-*-A-P-A-*-*-*-X-X-X-X-T-Q-E-D-A-P-W-G-L-A-R-I-S-S-Q-E-P-G-G-T-To) *-*-*-*-*-A-E-Q-R-N-A-P-W-G-L-A-R-I-S-S-T-S-P-G-T-S-T-Mess 20 30 40 a) L-H-S-Q-G-Y-T-G-S-N-V-K-V-A-V-I-D-S-G-I-D-S-S-H-P-D-L-*b) L-H-S-Q-G-Y-T-G-S-N-V-K-V-A-V-I-D-S-G-I-D-S-S-H-P-D-L-*c) L-H-S-Q-G-Y-T-G-S-N-V-K-V-A-V-I-D-S-G-I-D-S-S-H-P-D-L-*-25 d) L-H-S-Q-G-Y-T-G-S-N-V-K-V-A-Y-I-D-S-G-I-D-S-S-H-P-D-L-*-f) V-Q-A-Q-G-F-K-G-A-N-V-K-V-A-V-L-D-T-G-I-Q-A-S-H-P-D-L-*-30 i) A-H-N-R-G-I-F-G-N-G-A-R-V-A-V-L-D-T-G-I-*-A-S-H-P-D-L-*i) A-W-*-D-I-A-E-G-S-G-A-K-I-A-I-V-D-T-G-V-Q-S-N-H-P-D-L-Ak) Y-Y-Y-D-E-S-A-G-O-G-S-C-V-Y-V-I-D-T-G-I-E-A-S-H-P-E-F-* 1) S-Y-T-Y-T-A-T-G-R-G-V-N-V-Y-V-I-D-T-G-I-R-T-T-H-R-E-F-*m) A-H-N-R-G-L-T-G-S-G-V-K-V-A-V-L-D-T-G-I-*-S-T-H-P-D-I-*-35 ni y-r-y-D-D-S-A-G-r-G-r-C-A-y-I-I-D-r-G-I-y-r-N-H-r-D-r-*o) Y-R-Y-D-D-S-A-G-O-G-T-C-V-Y-Y-I-D-T-G-V-E-A-S-H-P-E-F-*continued

.... Table I continued

50 60 No: 5 al *~K~V~A~G~G~A~S~M~V~P~S~E~T~N~P~F~*~*~O~B~N~N~S~H~G~T~H~V~ b) *-N-V-R-G-G-A-S-F-V-P-S-E-T-N-P-Y-*-*-O-D-G-S-S-H-G-T-H-Vc) *-N-V-R-G-G-A-S-F-V-P-S-E-T-N-P-Y-*-*-0-D-G-S-S-H-G-T-H-Vd) *-N-V-R-G-G-A-S-F-V-P-S-E-T-N-P-Y-*-*-Q-D-G-S-S-H-G-T-H-Ve) *-K-V-V-G-G-A-S-F-V-S-G-E-S-*-Y-N-*-*-T-D-G-N-G-H-G-T-H-V-10 f) *-N-V-V-G-G-A-S-F-V-A-G-E-A-*-Y-N-*-*-T-D-G-N-G-H-G-T-H-Vg) *-N-V-V-G-G-A-S-F-V-A-G-E-A-*-Y-N-*-*-T-D-G-N-G-H-G-T-H-V-i) *-R-I-A-G-G-A-S-F-I-S-S-E-P-*-S-Y-*-*-H-D-N-N-G-H-G-T-H-V-1) G-K-V-V-G-G-W-D-F-V-D-N-D-S-T-P-*-*-*-O-N-G-N-G-H-G-T-H-C-15 k) ****E-G-R-A-O-M-V-K-T-V-V-V-S-S-*-*-R-D-G-N-G-N-G-H-G-T-H-C-1) *-*-*-G-G-R-A-R-V-G-Y-D-A-L-G-G-N-G-*-O-D-C-N-G-H-G-T-H-Vm) *-N-I-R-G-G-A-S-F-V-P-G-E-P-*-S-T-*-*-O-D-G-N-G-H-G-T-H-Vn) *-*-*-G-G-R-A-K-F-L-K-N-F-A-G-D-G-Q-D-T-D-G-N-G-H-G-T-H-Vo) *-*-*-E-G-R-A-O-M-V-K-T-Y-Y-A-S-S-*-*-R-D-G-N-G-H-G-T-H-C-20 No: 70 80 on a) A-G-T-V-A-A-L-*-N-N-S-I-G-V-L-G-V-A-P-S-A-S-L-Y-A-V-K-Vb) A-G-T-I-A-A-L-*-N-N-S-I-G-V-L-G-V-A-P-S-A-S-L-Y-A-V-K-Vc) A-G-T-I-A-A-L-*-N-N-S-I-G-V-L-G-V-S-P-S-A-S-L-Y-A-V-K-V-25 d) A-G-T-I-A-A-L-*-N-N-S-I-G-V-L-G-V-A-P-S-A-S-L-Y-A-V-K-Ve) A-G-T-V-A-A-L-*-D-N-T-T-G-V-L-G-V-A-P-N-V-S-L-Y-A-I-K-Vf: A-G-T-V-A-A-L-*-D-N-T-T-G-V-L-G-V-A-P-S-V-S-L-Y-A-V-K-Va A-G-T-V-A-A-L-*-D-N-T-T-G-V-L-G-V-A-P-S-V-S-L-Y-A-V-K-Vh) A-G-T-I-A-A-L-*-N-N-S-I-G-V-L-G-V-A-P-S-A-E-L-Y-A-V-K-V-30 1) A-G-T-I-A-A-L-*-N-N-S-I-G-V-L-G-V-A-P-S-A-D-L-Y-A-V-K-V-1) A-G-I-A-A-A-V-T-N-N-S-T-G-I-A-G-T-A-P-K-A-S-I-L-A-V-R-Vk) A-G-T-V-G-S-*-R-*-*-*-*-T-Y-G-V-A-K-K-T-Q-L-F-G-V-K-V-1) A-G-T-I-G-G-V-*-*-*-*-*-Y-Y-G-V-A-K-A-V-N-L-Y-A-V-R-Vm) A-G-T-I-A-A-L-*-N-N-S-I-G-V-L-G-V-A-P-N-A-E-L-Y-A-V-K-V-

35 n) A-G-T-V-G-G-T-*-*-*-*-*-T-Y-G-V-A-K-K-T-S-I,-F-A-V-K-V-O) A-G-T-I-G-S-*-R-*-*-*-*-T-Y-G-V-A-K-K-T-O-I-F-G-V-K-V-

continued

.... Table I continued

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No:
              1.00
                                  110
                                                          120
 5 a) L-G-A-D-G-S-G-Q-Y-S-W-I-I-N-G-I-E-W-*-A-I-A-*-N-N-M-D-*-
   b) L-D-S-T-G-S-G-O-Y-S-W-I-I-N-G-I-E-W-*-A-I-A-*-N-N-N-N-D-*-
   c) I-D-S-T-G-S-G-Q-Y-S-W-I-I-N-G-I-E-W-*-A-I-A-*-N-N-M-D-*-
   d) L-D-S-T-G-S-G-Q-Y-S-W-I-I-N-G-I-E-W-*-A-I-A-*-N-N-N-N-D-*-
   e) L-N-S-S-G-S-G-T-Y-S-A-I-V-S-G-I-E-W-*-A-T-Q-*-N-G-L-D-*-
10 f) L-N-S-S-G-S-G-S-Y-S-G-I-V-S-G-I-E-W-*-A-T-T-*-N-G-M-D-*-
   g) L-N-S-S-G-S-G-T-Y-S-G-I-V-S-G-I-E-W-*-A-T-T-*-N-G-N-D-*-
   h) L-G-A-S-G-S-G-S-V-S-S-I-A-Q-G-L-E-W-*-A-G-N-*-N-G-M-H-*-
   i) L-D-R-N-G-S-G-S-L-A-S-V-A-Q-G-I-E-W-*-A-I-N-*-N-N-M-H-*-
   j) L-D-N-S-G-S-G-T-W-T-A-V-A-N-G-I-T-Y-*-A-A-D-*-Q-G-A-K-*-
15 k) L-D-D-N-G-S-G-Q-Y-S-T-I-I-A-G-M-D-P-V-A-S-D-K-N-N-R-N-C-
   1) L-D-C-N-G-S-G-S-T-S-G-V-I-A-G-V-D-W-V-*-T-*-R-N-H-R-R-P-
   m) L-G-A-S-G-S-G-S-V-S-S-I-A-Q-G-L-E-W-*-A-G-N-*-N-G-M-H-*-
   n) L-D-A-N-G-Q-G-S-N-S-G-V-T-A-G-M-D-F-V-T-K-D-A-S-S-Q-N-C-
   o) L-N-D-Q-G-S-G-Q-Y-S-T-I-I-S-G-M-D-F-V-A-N-D-Y-R-N-R-N-R-N-C-
20
   No:
                                130
                                                    140
   a) *-*-*-v-I-N-M-S-L-G-G-P-S-G-S-A-A-L-K-A-A-V-D-K-A-V-A-
   b) *-*-*-V-I-N-M-S-L-G-G-P-S-G-S-T-A-L-K-T-V-V-D-K-A-V-S-
   c) ***-*-V-I-N-M-S-1-G-G-P-T-G-S-T-A-L-K-T-V-V-D-K-A-V-S-
25 d) *-*-*-V-I-N-M-S-L-G-G-P-T-G-S-T-A-L-K-T-V-V-D-K-A-V-S-
   e) *-*-*-V-I-N-N-S-L-G-G-P-S-G-S-T-A-L-X-O-A-V-D-X-A-Y-A-
   f) *-*-*-V-I-N-N-S-L-G-G-A-S-G-S-T-A-N-K-Q-A-V-D-N-A-Y-A-
   g) *-*-*-V-I-N-M-S-L-G-G-P-S-G-S-T-A-M-K-Q-A-V-D-N-A-Y-A-
   h) *-*-*-V-A-N-L-S-L-G-S-P-S-P-S-A-T-L-E-Q-A-V-N-S-A-T-S-
30 i) *-*-*-I-I-N-M-S-L-G-S-T-S-G-S-T-L-E-L-A-V-N-R-A-N-N-
   1) *-*-*-V-I-S-L-S-L-G-G-T-V-G-N-S-G-L-Q-Q-A-V-N-Y-A-W-N-
   k) P-K-G-V-V-A-S-L-S-L-G-G-G-Y-S-S-S-V-N-S-A-A-A-*-R-L-O-S-
   1) A-*-*-V-A-N-M-S-L-G-G-G-V-*-S-T-A-L-D-N-A-V-K-N-S-I-A-
   m) *-*-*-V-A-N-L-S-L-G-S-P-S-P-S-A-T-L-E-Q-A-V-N-S-A-T-S-
35 n) P-K-G-V-V-N-M-S-L-G-G-P-S-S-S-A-V-N-R-A-A-A-*-E-I-T-S-
   o) P-N-G-V-V-A-S-M-S-I-G-G-G-Y-S-S-S-V-N-S-A-A-X-N-L-O-O-
                                                 continued....
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5 a) S-G-V-V-V-V-A-A-A-G-N-E-G-T-S-G-S-S-S-T-V-G-Y-P-G-K-Y-Pb) S-G-I-V-V-A-A-A-G-N-E-G-S-S-G-S-S-S-T-V-G-Y-P-A-K-Y-Pc) S-G-I-V-V-A-A-A-G-N-E-G-S-S-G-S-T-S-T-V-G-Y-P-A-K-Y-P-

160

170

continued....

....Table I continued

150

No:

	d)	S-G-I-V-V-A-A-A-G-N-E-G-S-S-G-S-T-S-T-V-G-Y-P-A-K-Y-P-	
	e)	S-G-I-V-V-V-A-A-A-G-N-S-G-S-S-G-S-Q-N-T-I-G-Y-P-A-K-Y-D-	
10	£)	R-G-V-V-V-V-A-A-A-G-N-S-G-N-S-G-S-T-N-T-I-G-Y-F-A-K-Y-D-	
	g)	R-G-V-V-V-A-A-A-G-N-S-G-S-S-G-N-T-N-T-I-G-Y-F-A-K-Y-D-	
	h)	R-G-V-L-V-V-A-A-S-G-N-S-G-A-*-G-S-I-S-*-*-*-Y-P-A-R-Y-A-	
	i)	$ A - G - I - L - L - V - G - A - A - G - N - T - G - R - \star - Q - G - V - N - \star - \star - \star - Y - P - A - R - Y - S - Q - G - V - N - \star - \star - \star - Y - P - A - R - Y - S - Q - G - V - N - \star - \star - \star - Y - P - A - R - Y - S - Q - G - V - N - \star - \star - \star - Y - P - A - R - Y - S - Q - G - V - N - \star - \star - \star - Y - P - A - R - Y - S - Q - G - V - N - \star - \star - \star - Y - P - A - R - Y - S - Q - G - V - N - \star - \star - \star - Y - P - A - R - Y - S - Q - G - V - N - \star - \star - \star - Y - P - A - R - Y - S - Q - G - V - N - \star - \star - \star - Y - P - A - R - Y - S - Q - G - V - N - \star - \star - \star - Y - P - A - R - Y - S - Q - G - V - N - \star - \star - \star - Y - P - A - R - Y - S - Q - G - V - N - \star - \star - \star - Y - P - A - R - Y - S - Q - G - V - N - \Delta - R - Y - A - R - Y - S - Q - G - V - N - \Delta - R - Y - A - R - Y - S - Q - Q - Q - Q - Q - Q - Q - Q - Q$	
	j)	K-G-S-V-V-V-A-A-A-G-N-A-G-N-T-A-P-N-*-*-*-*-Y-P-A-Y-Y-S-	
15	k)	S-G-V-M-V-A-V-A-A-G-N-N-N-A-D-A-R-H-Y-S-*-*-*-P-A-S-E-P-	
	1)	$ \verb A-G-V-V-Y-A-V-A-A-G-N-D-N-A-N-A-C-N-Y-S-*-*-*-P-A-R-V-A-R-R-V-A-R-R-V-A-R-V-A-R-V-A-R-V-A-R-V-A-R-V-A-R-V-A-R-V-A-R-R-V-R-R-V-R-R-V-R-R-V-R-R-V-R-R-R-R$	
	m)	R-G-V-I-V-V-A-A-S-G-N-S-G-A-*-G-S-I-S-*-*-*-Y-P-A-R-Y-A-	
	n)	A-G-L-F-L-A-V-A-A-G-N-E-A-T-D-A-S-S-S-S-*-*-*-P-A-S-E-E-	
	0)	S-G-V-M-V-A-V-A-A-G-N-N-N-A-D-A-R-N-Y-S-*-*-*-P-A-S-E-S-	
20			
	No	: 180 190 200	
	a)	S-V-I-A-V-G-A-V-D-S-S-N-Q-R-A-S-F-S-S-V-G-P-E-L-D-V-M-A-	
	b)	S-T-I-A-V-G-A-V-N-S-S-N-Q-R-A-S-F-S-S-A-G-S-E-L-D-V-M-A-	
	c)	S-T-I-A-V-G-A-V-N-S-S-N-Q-R-A-S-F-S-S-A-G-S-E-L-D-V-M-A-	
25	d)	S-T-I-A-V-G-A-V-N-S-A-N-Q-R-A-S-F-S-S-A-G-S-E-L-D-V-M-A-	
	e)	S-V-I-A-V-G-A-V-D-S-N-K-N-R-A-S-F-S-S-V-G-A-E-L-E-V-M-A-	
	f)	S-V-I-A-V-G-A-V-D-S-N-S-N-R-A-S-F-S-S-V-G-A-E-L-E-V-M-A-	
	g)	S-V-I-A-V-G-A-V-D-S-N-S-N-R-A-S-F-S-S-V-G-A-E-L-E-V-M-A-	
	h)	N-A-M-A-V-G-A-T-D-Q-N-N-N-R-A-S-F-S-Q-Y-G-A-G-L-D-I-V-A-	
30	i)	G-V-M-A-V-A-A-V-D-Q-N-G-Q-R-A-S-F-S-T-Y-G-P-E-I-E-I-S-A-	
	j)	N-A-I-A-V-A-S-T-D-Q-N-D-N-K-S-S-F-S-T-Y-G-S-V-V-D-V-A-A-	
	k)	S-V-C-T-V-G-A-S-D-R-Y-D-R-R-S-S-F-S-N-Y-G-S-V-L-D-1-F-G-	
	1)	E-A-L-T-V-G-A-T-T-S-S-D-A-R-A-S-F-S-N-Y-G-S-C-V-D-L-P-A-	
	m)	N-A-M-A-V-G-A-T-D-Q-N-N-N-R-A-S-F-S-Q-Y-G-A-G-L-D-I-V-A-	
35	n)	S-A-C-T-V-G-A-T-D-K-T-D-T-L-A-E-Y-S-N-F-G-S-V-V-D-L-L-A-	
	0)	S-I-C-T-V-G-A-T-D-R-Y-D-R-R-S-S-F-S-N-Y-G-S-V-L-D-I-F-A-	

19

....Table I continued

No: 210 5 a) P-G-V-S-I-Q-S-T-L-P-G-N-*-K-*-Y-G-A-Y-N-G-T-S-M-A-S-P-Hb) P-G-V-S-I-Q-S-T-L-P-G-G-*-T-*-Y-G-A-Y-N-G-T-S-M-A-T-P-Hc) P-G-V-S-I-Q-S-T-L-P-G-G-*-T-*-Y-G-A-Y-N-G-T-S-M-A-T-P-Hd) P-G-V-S-I-Q-S-T-L-P-G-G-*-T-*-Y-G-A-Y-N-G-T-S-M-A-T-P-He) P-G-V-S-V-Y-S-T-Y-P-S-N-*-T-*-Y-T-S-L-N-G-T-S-M-A-S-P-H-10 f) P-G-A-G-V-Y-S-T-Y-P-T-N-*-T-*-Y-A-T-L-N-G-T-S-M-A-S-P-Hq) P-G-A-G-V-Y-S-T-Y-P-T-S-*-T-*-Y-A-T-L-N-G-T-S-M-A-S-P-Hh) P-G-V-N-V-O-S-T-Y-P-G-S-*-T-*-Y-A-S-L-N-G-T-S-M-A-T-P-Hi) P-G-V-N-V-N-S-T-Y-T-G-N-*-R-*-Y-V-S-L-S-G-T-S-M-A-T-P-Hi) P-G-S-W-I-Y-S-T-Y-P-T-S-*-T-*-Y-A-S-L-S-G-T-S-M-A-T-P-H-15 k) P-G-T-S-I-L-S-T-W-I-G-G-*-S-*-T-R-S-I-S-G-T-S-M-A-T-P-H-1) P-G-A-S-I-P-S-A-W-Y-T-S-D-T-A-T-O-T-L-N-G-T-S-M-A-T-D-Hm) P-G-V-N-V-O-S-T-Y-P-G-S-*-T-*-Y-A-S-L-N-G-T-S-M-A-T-P-Hn) P-G-T-D-I-K-S-T-W-N-D-G-R-T-K-I-I-S-*-*-G-T-S-M-A-S-P-Ho) P-G-T-D-I-L-S-T-W-I-G-G-S-T-R-S-I-S-*-*-G-T-S-M-A-T-P-H-20 No: 230 240 a) V-A-G-A-A-L-I-L-S-K-H-P-N-W-T-N-T-Q-V-R-S-S-L-E-N-T-Tb) V-A-G-A-A-L-I-L-S-K-H-P-T-W-T-N-A-Q-V-R-D-R-L-E-S-T-Ac) V-A-G-A-A-L-I-L-S-K-H-P-T-W-T-N-A-Q-V-R-D-R-L-E-S-T-A-25 d) V-A-G-A-A-L-I-L-S-K-H-P-T-W-T-N-A-Q-V-R-D-R-L-E-S-T-Ae) V-A-G-A-A-L-I-L-S-K-Y-P-T-L-S-A-S-Q-V-R-N-R-L-S-S-T-Af) V-A-G-A-A-L-I-L-S-K-H-P-N-L-S-A-S-O-V-R-N-R-L-S-S-T-Ag) V-A-G-A-A-L-I-L-S-K-H-P-H-L-S-A-S-Q-V-R-N-R-L-S-S-T-Ah) V-A-G-A-A-A-L-V-K-Q-K-N-P-S-W-S-N-V-Q-I-R-N-H-L-K-N-T-A-30 i) V-A-G-V-A-A-L-V-K-S-R-Y-P-S-Y-T-N-N-Q-I-R-Q-R-I-N-Q-T-Aj) V-A-G-V-A-G-L-L-A-S-Q-G-R-S-*-*-A-S-N-I-R-A-A-I-E-N-T-Ak) V-A-G-L-A-A-Y-L-M-T-L-G-K-T-T-A-A-G-A-C-R-*-Y-I-A-D-T-A-1) V-A-G-V-A-A-L-Y-L-E-Q-N-P-S-A-T-P-A-S-V-A-S-A-I-L-N-G-Am) V-A-G-A-A-L-V-K-Q-K-N-P-S-W-S-N-V-Q-I-R-N-H-L-K-N-T-A-35 n) V-A-G-L-G-A-Y-F-L-G-L-G-Q-K-V-Q-G-L-*-C-D-*-Y-M-V-E-K-Go) V-A-G-L-A-A-Y-L-M-T-L-G-R-A-T-A-G-N-A-C-R-*-Y-I-A-Q-T-Acontinued....

30

20

30 vention.

.... Table I continued

No: 260 270 275 5 a) T-K-L-G-D-S-F-Y-Y-*-G-K-G-L-I-N-V-Q-A-A-A-Q b) T-Y-L-G-D-S-F-Y-Y-*-G-K-G-L-I-N-V-Q-A-A-A-Q C) T-Y-L-G-N-S-F-Y-Y-*-G-K-G-L-I-N-V-Q-A-A-A-Q d) T-Y-L-G-S-S-F-Y-Y-*-G-K-G-L-I-N-V-O-A-A-A-O #1 T-N-L-G-D-S-F-Y-Y-*-G-K-G-L-I-N-V-E-A-A-A-O 10 f) T-V-L-G-S-S-F-V-V-*-G-K-G-L-I-N-V-E-A-A-A-O a) T-Y-L-G-S-S-F-Y-Y-*-G-K-G-L-I-N-V-E-A-A-A-O h) T-S-L-G-S-T-N-L-Y-*-G-S-G-L-V-N-A-E-A-A-T-R 1) T-Y-L-G-S-P-S-L-Y-*-G-N-G-L-V-H-A-G-R-A-T-Q 1) D-K-I-S-G-T-G-T-Y-W-A-K-G-R-V-N-A-Y-K-A-V-O-Y 15 k) N-K-G-D-L-S-N-I-P-F-G-T-V-N-L-L-A-Y-N-N-Y-Q-A 1) T-T-G-R-L-S-G-I-G-S-G-S-P-N-R-L-L-Y-S-L-L-S-S-G-S-G m) T-S-L-G-S-T-N-L-Y-*-G-S-G-L-V-N-A-E-A-A-T-R n) L-K-D-V-I-Q-S-V-P-S-D-T-A-N-V-L-I-N-N-G-E-G-S-A o) N-O-G-D-L-S-N-I-S-F-G-T-V-N-L-A-Y-N-N-Y-Q-G

BRIEF DESCRIPTION OF THE DRAWING

The invention is described further in detail in the following parts of this specification with reference to the 25 drawings wherein:

Figure 1 shows the construction of plasmid pSX88,
Figure 2 shows a restriction map of plasmid pSX88,
Figure 3 exemplifies the construction of the mutant
subtilisin 309 genes for expressing the enzymes of the in-

Figure 4 shows the restriction map for plasmid pSX92, and

Figure 5 graphically demonstrates the relationship between pH of maximum performance and calculated pT of the 35 mutant enzymes of the invention.

20

Above it was stated that the invention relates to mutated subtilisins in which the amino acid sequence has been changed through mutating the gene of the subtilisin enzyme, which it is desired to modify, in codons responsible for the expression of amino acids located on or close to the surface of the resulting enzyme.

In the context of this invention a subtilisin is defined as a serine protease produced by gram-positive bacteria or fungi. In a more narrow sense, applicable to many 10 embodiments of the invention, subtilisin also means a serine protease of gram-positive bacteria. According to another definition, a subtilisin is a serine protease, wherein the relative order of the amino acid residues in the catalytic triad is Asp - His - Ser (positions 32, 64, and 221). In a 15 still more specific sense, many of the embodiments of the invention relate to serine proteases of gram-positive bacteria which can be brought into substantially unambiguous homology in their primary structure, with the subtilisins listed in Table I above.

acid sequence of subtilisin BPN', which is shown in Table I above aligned with the amino acid sequence of a number of other known subtilisins, it is possible to indicate the position of an amino acid residue in a subtilisin enzyme unambiquously.

25 Positions prior to amino acid residue number 1 in subtilisin BPN' are assigned a negative number, such as -6 for the N-terminal Y in thermitase, or 0, such as for the N-terminal A in proteinase K. Amino acid residues which are insertions in relation to subtilisin BPN' are numbered by the addition of 30 letters in alphabetical order to the preceding subtilisin BPN'

Using the numbering system originating from the amino

T-S-P-G in proteinase K between $^{12}\mathrm{Ser}$ and $^{13}\mathrm{Thr}$. Using the above numbering system the positions of interest are:

number, such as 12a, 12b, 12c, 12d, 12e for the "insert" S-

^{35 1, 2, 3, 4, 6, 9, 10, 12, 14, 15, 17, 18, 19, 20, 21, 22, 24, 25, 27, 36, 37, 38, 40, 41, 43, 44, 45, 46, 49, 50, 51, 52, 53, 54, 55, 56, 57, 58, 59, 60, 61, 62, 75, 76, 77, 76, 79, 87, 89, 91, 94, 97, 98, 99, 100, 101, 103, 104, 105, 106, 107, 108, 109, 112, 113, 115, 116, 117, 118, 120, 126, 128, 129,}

130, 131, 133, 134, 136, 137, 140, 141, 143, 144, 145, 146, 155, 156, 158, 159, 160, 161, 162, 163, 164, 165, 166, 167, 170, 171, 172, 173, 181, 182, 183, 184, 185, 186, 188, 189, 191, 192, 194, 195, 197, 204, 206, 209, 210, 211, 212, 213, 5 214, 215, 216, 217, 218, 235, 236, 237, 238, 239, 240, 241, 242, 243, 244, 245, 247, 248, 249, 251, 252, 253, 254, 255, 256, 257, 259, 260, 261, 262, 263, 265, 269, 271, 272, 275.

ISOELECTRIC POINT (pl.)

Assuming that the substrate under washing conditions has an electrostatic charge opposite to that of the enzyme, it might be expected that the adsorption and thus the wash performance of the enzyme to the substrate would be improved by increasing the net electrostatic charge, NEC, of the enzyme.

15 However, it was surprisingly found that a decrease in

the NEC of the enzyme under such circumstances could result in an improved wash performance of the enzyme.

Stated differently, it was found that changing the isoelectric point, pI_o, of the enzyme in a direction to 20 approach a lower pH, also shifted the pH of optimum wash performance of the enzyme to a lower value, meaning that in order to design an enzyme to a wash liquor of low pH, in which the enzyme is to be active, improvement in the wash performance of a known subtilisin enzyme may be obtained by mutating the 25 gene for the known subtilisin enzyme to obtain a mutant enzyme having a lower pI_o.

This finding led to experiments showing that the opposite also is feasible. Meaning that a known subtilisin enzyme may also be designed for use in high pH detergents by 30 shifting its pI_e to higher values, thereby shifting the wash performance pH optimum for the enzyme to higher pH values.

The present invention therefore in one aspect relates to mutated subtilisin proteases, wherein the net electrostatic charge has been changed in comparison to the parent protease 35 at the same pH, and in which proteases there are, relative to said parent protease, either fewer or more positively-charged amino acid residue(s) and/or more or fewer negatively-charged amino acid residue(s), or more or fewer positively-charged amino acid residue(s) and/or fewer or more negatively-charged

23

amino acid residue(s) among the amino acid residues at any one or more of positions $% \left(1\right) =\left(1\right) +\left(1\right)$

1, 2, 3, 4, 6, 9, 10, 12, 14, 15, 17, 18, 19, 20, 21, 22, 24, 25, 27, 36, 37, 38, 40, 41, 43, 44, 45, 46, 49, 50, 51, 52, 53, 54, 55, 56, 57, 58, 59, 60, 61, 62, 75, 76, 77, 78, 79, 87, 89, 91, 94, 97, 98, 99, 100, 101, 103, 104, 105, 106, 107, 108, 109, 112, 113, 115, 116, 117, 118, 120, 126, 128, 129, 130, 131, 133, 134, 136, 137, 140, 141, 143, 144, 145, 146, 155, 156, 158, 159, 160, 161, 162, 163, 164, 165, 166, 167, 10, 170, 171, 172, 173, 181, 182, 183, 184, 185, 186, 188, 189, 191, 192, 194, 195, 197, 204, 206, 209, 210, 211, 212, 213, 214, 215, 216, 217, 218, 235, 236, 237, 238, 239, 240, 241, 242, 243, 244, 245, 247, 248, 249, 251, 252, 253, 254, 255, 256, 257, 259, 260, 261, 262, 263, 265, 269, 271, 272, 275,

15 and whereby said subtilisin protease has an isoelectric pH (pI_o) lower or higher, respectively, than that of said parent protease.

In a preferred embodiment the invention relates to

20 mutant subtilisin proteases, wherein the NEC has been changed in comparison to the parent protease at the same pH, and in which proteases there are, relative to said parent protease, either fewer or more positively-charged amino acid residue(s) and/or more or fewer negatively-charged amino acid residue(s), 25 or either more or fewer positively-charged amino acid residue(s) and/or fewer or more negatively-charged amino acid residue(s) and/or fewer or more negatively-charged amino acid residue(s), among the amino acid residues at any one or more of positions

1, 2, 3, 4, 14, 15, 17, 18, 20, 27, 40, 41, 43, 44, 45, 46, 30 51, 52, 60, 61, 62, 75, 76, 78, 79, 91, 94, 97, 100, 105, 106, 108, 112, 113, 117, 118, 129, 130, 133, 134, 136, 137, 141, 143, 144, 145, 146, 165, 173, 181, 183, 184, 185, 191, 192, 206, 209, 210, 211, 212, 216, 239, 240, 242, 243, 244, 245, 247, 248, 249, 251, 252, 253, 255, 256, 257, 259, 263, 269, 35 271, 272.

and whereby said subtilisin protease has an isoelectric pH (pI_{o}) lower or higher, respectively, than that of said parent protease.

In another preferred embodiment the invention relates to mutant subtilisin proteases, wherein the NEC has been changed in comparison to the parent protease at the same pH, and in which proteases there are, relative to said parent protease, either fewer or more positively-charged amino acid residue(s) and/or more or fewer negatively-charged amino acid residue(s), or either more or fewer positively-charged amino acid residue(s) and/or fewer or more negatively-charged amino acid residue(s), among the amino acid residues at any one or

10 more of positions

1, 2, 3, 4, 14, 15, 17, 18, 20, 27, 40, 41, 43, 44, 45, 46, 51, 52, 60, 61, 62, 75, 76, 78, 79, 91, 94, 97, 100, 105, 106, 108, 112, 113, 117, 118, 129, 130, 133, 134, 136, 137, 141, 143, 144, 145, 146, 165, 173, 181, 183, 184, 185, 191, 192, 15 206, 209, 210, 211, 212, 216, 239, 240, 242, 243, 244, 245, 247, 248, 249, 251, 252, 253, 255, 256, 257, 259, 263, 269, 271, 272,

and at least one further mutation affecting an amino acid residue occupying a position chosen from the group of posi-

20 tions

1, 2, 3, 4, 6, 9, 10, 12, 14, 15, 17, 18, 19, 20, 21, 22, 24, 25, 27, 36, 37, 38, 40, 41, 43, 44, 45, 46, 49, 50, 51, 52, 53, 54, 55, 56, 57, 58, 59, 60, 61, 62, 75, 76, 77, 78, 79, 87, 89, 91, 94, 97, 98, 99, 100, 101, 103, 104, 105, 106, 107, 25 108, 109, 112, 113, 115, 116, 117, 118, 120, 126, 128, 129, 130, 131, 133, 134, 136, 137, 140, 141, 143, 144, 145, 146, 155, 156, 158, 159, 160, 161, 162, 163, 164, 165, 166, 167, 170, 171, 172, 173, 181, 182, 183, 184, 185, 186, 188, 189, 191, 192, 194, 195, 197, 204, 206, 209, 210, 211, 212, 213, 30 214, 215, 216, 217, 218, 235, 236, 237, 238, 239, 240, 241, 242, 243, 244, 245, 247, 248, 249, 251, 252, 253, 254, 255, 256, 257, 259, 260, 261, 262, 263, 265, 269, 271, 272, 275.

and whereby said subtilisin protease has an isoelectric pR $_{\rm o}$ (pI $_{\rm o}$) lower or higher, respectively, than that of said parent protease.

In these aspects the invention in short relates to mutant proteases in which the pI_o of the mutant protease is lower than the pI_o of the parent protease, and in which the pI

for optimum wash performance is also lower than the pH optimum for the parent protease; or mutant proteases wherein the pI_o of the mutant protease is higher than the pI_o of the parent protease, and in which the pH for optimum wash performance is also higher than the pH optimum for the parent protease.

It is generally believed (Thomas, Russell, and Fersht, supra) that kinetic properties can be influenced by changes in the electrostatic surface charge in the vicinity of the active site in the enzyme, but it has now surprisingly been found that 10 changes in the kinetic properties of an enzyme can also be brought about by modifying surface charges remote from the active site.

Consequently the invention is also considered to 15 embrace mutant subtilisin enzymes, wherein one or more amino acid residues in a distance of more than 15Å from the catalytic triad of said enzyme has been changed in comparison to the amino acid sequence of its parent enzyme, and in a way to provide for a mutant protease having an isoelectric point 20 (**pI_o) shifted in the same direction as it is desired to shift the pH for optimum wash performance of the enzyme, which pH optimum ehould be as close as possible to the pH of the wash liquor, wherein said mutant protease is intended for use.

According to several embodiments of the invention, there are provided mutant proteases and detergent compositions containing them, wherein the amino-acid sequence of the mutant protease contains an insertion mutation at position 36, for example to insert a negatively-charged amino-acid residue (e.g. 30 D or E) or a neutral polar residue (e.g. as 20 O or E) or a neutral polar residue (e.g. as 20 O or E)

30 D or E) or a neutral polar residue (such as A, Q, or N) or a positive amino-acid residue, such as R or K.

This is particularly applicable for example to subtilisin proteases 309 and 147 and PB92, and any other sequence for which the homology indicates that it naturally has 35 an amino-acid residue missing at position 36 relative to the sequence of subtilisin BPN'.

Insertion mutants at position 36 can have further mutations, for example at one or more of positions 120, 170, 195, 235, and/or 251, and/or at position 76.

Suitable mutations at position 76 are e.g. negatively charged residues such as N76D or N76E.

Mutations at position 36 (especially insertion of negative or polar neutral residue) and at position 76 (substitution by negatively-charged residue) can often have stabilising effect on the mutant protease, and can be used in combination. Mutations at for example one or more of positions 10 120, 170, 195, 235 and 251 have been found to be associated with increased enzyme activity. Even in cases where these latter mutations are associated individually with some loss of stability it can be acceptable and useful to combine them with mutations at one or both of positions 36 and 76.

15

Among useful examples of such protease mutants are those having the following mutations:

S-021) *36D

20 S-022) *36D+R170Y+G195E+K251E

5-023) *36D+H120D+R170Y+G195E+K235L

S-024) *36D+H120D+R170Y+G195E+K235L+K251E

S-025) *36D+H120D+G195E+K235L

S-235) *36D+N76D

25 S-035) *36D+N76D+H120D+G195E+K235L

Under some conditions it can be advantageous to arrange a further mutation in a mutant protease having an insertion of 30 a negative amino-acid residue at position 36, to insert a positive charge elsewhere in the molecule. This can increase the water solubility of the resulting mutant protease, e.g. where the further mutation provides a positive charge, e.g. a positively-charged residue at position 213, e.g. T213K.

35

According to the invention it is further preferred that the mutant subtilisin enzyme represents a mutation of a parent enzyme selected from subtilisin BPN', subtilisin amylosaccharitious, subtilisin 168, subtilisin mesentericopeptidase,

subtilisin Carlsberg, subtilisin DY, subtilisin 309, subtilisin 147, thermitase, Bacillus PB92 protease, and proteinase K, preferably subtilisin 309, subtilisin 147, subtilisin Carlsberg, aqualysin, Bacillus PB92 protease, Protease TW7, or 5 Protease TW3.

Further preferred embodiments comprise subtilisin enzymes containing one or more of the mutations:

- R10F, R10L, R10F+R45A+E89S+E136Q+R145A+D181N+R186P+E271Q,

 10 R10F+R19Q+E89S+E136Q+R145A+D181N+E271Q+R275Q, Q12K, Q12K,
 Q12K+P14D+T22K+N43R+Q59E+N76D+A98R+S99D+S156E+A158R+A172D+
 N173K+T213R+N248D+T255E+S256K+S259D+A272ZP, Q12R+P14D+T22R+N43R+
- Q59E+N76D+A98R+S99D+S156E+A158R+A172D+N173K+T213R+N248D+T255E+ S256K+S259D+A272R, Q12K+P14D+T22K+T38K+N43R+Q59E+N76D+A98R+ 15 S99D+S156E+A158R+A172D+N173K+T213R+N248D+T255E+S256K+S259+
- A272R, Q12R+P14D+T22R+T38R+N43R+Q59E+N76D+A98R+S99D+S156E+ A158R+A172D+N173K+T213R+N248D+T255E+S256K+S259D+A272R, Q12K+ P14D+T22K+T38K+N43R+Q59E+N76D+A98R+S99D+H120D+N140D+S141R+ S156E+A158R+A172D+N173K+T213R+N248D+T255E+S256K+S259D+A272R.
- 20 Q12R+P14D+T22R+T38R+N43R+Q59E+N76D+A98R+S99D+H120D+N140D+ S141R+S156E+A158R+A172D+N173K+T213R+N248D+T255E+S256K+S259D+ A272R, P14D, P14K, P14K+*36D, P14K+N218D, P14K+P129D, A15K, A15R, R19Q, T22K, T22R, K27R, K27V, D32*, *36D, *36D+R170Y+ G195E+K251E, *36D+H120D+R170Y+G195E+K2351, *36D+H120D+R170Y+
- 25 G195E+K235L+K251E, *36D+H120D+G195E+K235L, T38K, T38R, D41E, N43R, N43K, R45A, E53K, E53G+K235L, E54G, E54Y, Q59E, Q59E+N76D+A98R+S99D+S156E+A158R+A172D+N173K+T213R+N24BD+T255E+S256K+S259D+A272R, D60N, N76D, E89S, E896+K251N, Y91F, K94R, G97D, G97D+H120K, A98K, A98R, S99D, S99D+N140K, E11S
- 30 H120K, H120D, H120D+K235L, H120D+G195E+K235L, H120D+R170Y+G195E+K235L, H120D+R170Y+G195E+K235L+K251E, P129D, E136Q, E136K, E136R, E136Q+R10L, N140D, N140K, N140R, S141K, S141R, R145A, S156E, S156E+A158R+A172D+N173K, S156E+A158R+A172D+N173K+T213R, S156E+A158R+A172D+N173K+T213R, S156E+A158R+A172D+N173K+T213R+N248D+T255E+
- 35 \$256K+6259D+A272R, A158R, A158K, Y167V, R170Y, R170Y+G195E, R170Y+K251E, R170Y+G195E+K251E, R170Y+G195E+K235L, Y171E, Y171T, A172D, N173K, D181N, N184K, N184R, N185D, R186P, Y192V, Y192V,A, G195E, G195D, G195E+T213R, G195E+K251E, G195E+K235L, D197N, D197K, D197E, Q206D, Q206E, Y209L, T213R, T213K, Y214T,

28
Y214S, N218D, N218S, K235L, K235R, K237R, W241Y,L, W241Y+H249R,
W241L+H249R, N248D, H249R, K251R, K251E, K251N, T255E, S256R,
S256K, S259L, S259D, Y263W, S265K, S265R, E271Q, E271G, E271G+
K27V, E271Q,G, A272R, A272R, R275Q,

5 D14K, D14K+D120K, D14K+D120K+D140K, D14K+D120K+D140K+D172K, K27D, K27D+D120K, E54T, E54Y, N97D, N97D+S98D, N97D+T213D, S98D, S98D+T213D, D120K, D140K, S156E, D172K, T213D, N218D.

Further specific preferred embodimens are mutated 10 subtilisin proteases comprising one or more of the mutations:

```
S001)
                G195E
     S0021
               G195D
     S0031
                R170Y
     S004)
                R170Y+G195E
1.5
    SQ05)
                K251E
     S006)
                H120D
     S008)
                R120D+G195E
     80091
                T71D
               T71D+G195E
     5010)
20
     S011)
                R170Y+K251E
     S0121
                R170Y+G195E+K251E
                T71D+R170Y-K251E
     S013)
     S014)
                T71D+R170Y+G195E+K251E
     8015)
                K235L
25
     8016)
                H120D+K235L
                H120D+G195E+K235L
     S017)
                G195E+K251E
     S018)
     5019)
                H120D+R170Y+G195E+K235L
     8020)
                H120D+R170Y+G195E+K235L+K251E
30
     S021)
                *36D
                *36D+R170Y+G195E+K251E
     S022)
     8023)
                 *36D+H120D+R170Y+G195E+K235L
                 *36D+H120D+R170Y+G195E+K235L+K251E
     5024)
     8025)
                *36D+H120D+G195E+K235L
35
     5026)
                E136R
     S027)
                E895
     80281
                DIBIN
     8029)
                E89S+E136R
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E89S+D181N

50301

			29
		S031)	D197N+E271Q
		8032)	D197N
		8033)	E271Q
		8035}	*36D+N76D+H120D+G195E+K235L
	-5	8041)	G195P
		5201)	N76D
		202)	N76D+G195E
		\$203)	N76D+R170Y+G195E
		S204)	H120D+G195E+K235L+K251E
	10	8223)	Q59E+N76D+A98R+S99D+T213K+K235L+N248D+T255E+ S256K+S259D+A272R
		\$224)	Q59E+N76D+A98R+S99D+H120D+N140D+S141R+K235L+
			N248D+T255E+S256K+S259D+A272R
		S225)	*36D+Q59E+N76D+A98R+S99D+R170Y+S156E+A158R+
	15		A172D+N173R+K235L+N248D+T255E+S256K+S259D+ A272R
		\$226)	*360
		S227)	*36D+Q59E+N76D+A98R+S99D+H120D+N140D+S141R+
			R170Y+G195E+K235L+N248D+T255E+S256K+S259D+ A27ZR
		S228)	*36D+Q59E+N76D+A98R+S99D+H120D+N140D+S141R+
	20		S156E+A158R+A172D+N173K+K235L+N248D+T255E+
			\$256K+\$259D+A272R
		\$229)	Q59E+N76D+A98R+S99D+H120D+N140D+S141R+S156E+
			A158R+A172D+N173K+K235L+N248D+T255E+S256K+
		S259D+A272R	
	25	S234)	Ø306D
		\$235)	*36D+N76D
		S242)	*36Q+N76D+H120D+G195E+K235L
		C001)	D14K
		C002)	D120K
	30	C003)	D140K
		C004)	D14K+D12OK
		C005)	K27D
		C006)	K27D+D120K
		C008)	D172K
	35	C009)	D14K+D120K+D140K
		C010)	D14K+D120K+D140K+D172K
		C013)	N97D
		C014)	\$98D
		C015)	T213D

			3.0
	C017)	S156E	
	C018)	N97D+S98D	
	C019)	N97D+T213D	
	C022)	S98D+T213D	
5	C028)	N218D	
	C100)	V51D	
	C101)	E54T	
	C102)	E54Y	

In a further aspect of the invention the above observa-10 tions about the pI are further utilized in a method for determining or selecting the position(s) and the amino acid(s) to be deleted, substituted or inserted for the amino acid(s) in a parent enzyme, whereby the selection is performed in a way 15 whereby the calculated net electrostatic charge (=NEC) in a resulting mutant enzyme has been changed in comparison to the NEC in the parent enzyme of choice calculated at the same pH value.

20 Another way of expressing this principle covered by the invention is that the position(s) and the amino acid(s) to be deleted, substituted or inserted for the amino acid(s) in said parent enzyme is selected in a way whereby the total number of charges or total charge content (=TCC), and/or the 25 NEC in a resulting mutant enzyme is changed in a way to provide for a mutant protease having an iscelectric point (-pI_) shifted in the same direction as it is desired to shift the pH for optimum wash performance of the enzyme, Which pH optimum should be as close as possible to the pH of the wash liquor, 30 Wherein said mutant protease is intended for use.

As indicated above the pI of a macromolecule such as an enzyme is calculated as the pH where the NEC of the molecule is equal to zero. The procedure is exemplified in the examples 35 below, but the principles are described in more detail here.

pK values are assigned to each potentially charged amino acid residue. Then the ratio of the occurrence of an amino acid residue at a given pH in charged or uncharged form

(charged/uncharged, C/U(i)) is calculated for both negative and positive charge, by using the formulae Ia and Ib:

respectively.

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From formulae Ia and Ib it is seen that at pH equal to 10 pK,, C/U(1) is equal to 1.

Then the relative charge, $Q_{\gamma}(1)$, or charge contribution allocated to each charged residue is calculated by using the formulae IIa and IIb:

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$$Q_r(i) = C/U(i)/(1+C/U(i))$$
 (negative charge) (IIa)
 $Q_r(i) = -C/U(i)/(1+C/U(i))$ (positive charge) (IIb)

The pH value where the sum of all the charge contri-20 butions from the charged residues is equal to zero is found by iteration or through interpolation in a sufficiently dense pH-charge sum table.

DETERGENT COMPOSITIONS COMPRISING THE MUTANT ENZYMES

25 The present invention also comprises the use of the mutant enzymes of the invention in cleaning and detergent compositions and such composition comprising the mutant subtilisin enzymes.

Such compositions comprise in addition to any one or 30 more of the mutant subtilisin enzymes in accordance to any of the preceding aspects of the invention alone or in combination any of the usual components included in such compositions which are well-known to the person skilled in the art.

Such components comprise builders, such as phosphate 35 or zeolite builders, surfactants, such anionic, cationic or non-ionic surfactants, polymers, such as acrylic or equivalent polymers, bleach systems, such as perborate- or amino-containing bleach precursors or activators, structurants, such as

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silicate structurants, alkali or acid to adjust pH, humectants, and or neutral inorganic salts.

In several useful embodiments the detergent compo-5 sitions can be formulated as follows:

- a) A detergent composition formulated as a detergent powder containing phosphate builder, anionic surfactant, nonionic surfactant, acrylic or equivalent polymer, perborate
 10 bleach precursor, amino-containing bleach activator, silicate or other structurant, alkali to adjust to desired pH in use, and neutral increanic salt.
- b) A detergent composition formulated as a detergent 15 powder containing zeolite builder, anionic surfactant, nonionic surfactant, acrylic or equivalent polymer, perborate bleach precursor, amino-containing bleach activator, silicate or other structurant, alkali to adjust to desired pH in use, and neutral inorcanic salt.

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c) A detergent composition formulated as an aqueous detergent liquid comprising anionic surfactant, nonionic surfactant, humectant, organic acid, caustic alkali, with a pH adjusted to a value between 9 and 10.

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- d) A detergent composition formulated as a nonaqueous detergent liquid comprising a liquid nonionic surfactant consisting essentially of linear alkoxylated primary alcohol, triacetin, sodium triphosphate, caustic alkali, perborate 30 monohydrate bleach precursor, and tertiary amine bleach activator, with a pH adjusted to a value between about 9 and 10.
- e) A detergent composition formulated as a detergent 35 powder in the form of a granulate having a bulk density of at least 550 g/l, e.g. at least 600 g/l, containing anionic and nonionic surfactants, e.g. anionic surfactant and a mixture of nonionic surfactants with respective alkoxylation degrees about 7 and about 3, low or substantially zero neutral inorganic

salt, phosphate builder, perborate bleach precursor, tertiary amine bleach activator, sodium silicate, and minors and moisture.

- 5 f) A detergent composition formulated as a detergent powder in the form of a granulate having a bulk density of at least 600 g/l, containing anionic surfactant and a mixture of nonlonic surfactants with respective alkoxylation degrees about 7 and about 3, low or substantially zero neutral inorganic 10 salt, zeolite builder, perborate bleach precursor, tertiary amine bleach activator, sodium silicate, and minors and moisture.
- g) A detergent composition formulated as a detergent 15 powder containing anionic surfactant, nonionic surfactant, acrylic polymer, fatty acid soap, sodium carbonate, sodium sulphate, clay particles with or without amines, perborate bleach precursor, tertiary amine bleach activator, sodium silicate, and minors and moisture.

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- h) A detergent composition formulated as a detergent (soap) bar containing soap based on pan-saponified mixture of tallow and coconut oil, neutralised with orthophosphoric acid, mixed with protease, also mixed with sodium formate, borax, propylene glycol and sodium sulphate, and then plodded on a soap production line.
- j) An enzymatic detergent composition formulated to give a wash liquor pH of 9 or less when used at a rate corresponding 30 to 0.4-0.8 g/l surfactant.
 - k) An enzymatic detergent composition formulated to give a wash liquor pH of 8.5 or more when used at a rate corresponding to 0.4-0.8 g/l surfactant.

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1) An enzymatic detergent composition formulated to give a wash liquor ionic strength of 0.03 or less, e.g. 0.02 or less, when used at a rate corresponding to 0.4-0.8 g/l surfactant. m) An enzymatic detergent composition formulated to give a wash liquor ionic strength of 0.01 or more, e.g. 0.02 or more, when used at a rate corresponding to 0.4-0.8 g/l 5 surfactant.

DETERGENT COMPOSITIONS COMPRISING MUTAIT ENZYMES IN COMBINATION WITH LIPASE

10 It has surprisingly been found that a decrease in the isoelectric point, pI, and hence net charge of a subtilisin type protease under washing conditions, can result in not only an improved wash performance of the enzyme but also an improved compatibility with lipase.

It has also been surprisingly found that compatibility of protease with lipase is influenced not only by the pI but also by the positions at which the charges are located relative to the active site of the protease: The introduction of negative charge or removal of positive charge closer to the 20 active site gives stronger improvement of compatibility of protease with lipase.

Accordingly, certain embodiments of the invention provide enzymatic detergent compositions, comprising lipase and 25 also comprising mutated subtilisin protease, wherein the net molecular electrostatic charge of the mutated protease has been changed by insertion, deletion or substitution of amino-acid residues in comparison to the parent protease, and wherein, in said protease, there are, relative to said parent protease, 30 fewer positively-charged amino-acid residue(s) and/or more negatively-charged amino-acid residue(s), whereby said subtilisin protease has an isoelectric pH (pI₀) lower than that of said parent protease.

One preferred class of lipases for such use originates in Gram-negative bacteria, and includes e.g. lipase enzymes of the groups defined in EF 0 205 208 and 0 206 390 (both to Unilever), (hereby incorporated by reference), including

15 lipases immunologically related to those from certain Ps. fluorescens, P. gladicii and Chromobacter strains.

Preferred embodiments of mutant subtilisin protease enzyme for use in conjunction with lipase as aforesaid possess 5 one or more mutations at the site of an amino-acid residue located within the range of about 15A-20A from the active site, especially for example at positions 170, 120, or 195.

The lipase can usefully be added in the form of a 10 granular composition, (alternatively a solution or a slurry), of lipolytic enzyme with carrier material (e.g. as in EP 258068 (Novo Nordisk A/S) and Savinase® and Lipolase® products of Novo Nordisk A/S).

The added amount of lipase can be chosen within wide 15 limits, for example 50 to 30,000 LU/g per gram of the surfactant system or of the detergent composition, e.g. often at least 100 LU/g, very usefully at least 500 LU/g, sometimes preferably above 1000, above 2000 LU/g or above 4000 LU/g or more, thus very often within the range 50-4000 LU/g and 20 possibly within the range 200-1000 LU/g. In this specification lipase units are defined as they are in EP 258068.

The lipolytic enzyme can be chosen from among a wide range of lipases: in particular the lipases described in for

example the following patent specifications, EP 214761 (Novo 25 Nordisk A/S), EP 0 258 068 and especially lipases showing immunological cross-reactivity with antisera raised against lipase from Thermomyces lanuginosus ATCC 22070, EP 0 205 208 and EP 0 206 390 and especially lipases showing immunological cross-reactivity with antisera raised against lipase from 30 Chromobacter viscosum var lipolyticum NRRL B-3673, or against lipase from Alcaligenes PL-679, ATCC 31371 and FERM-P 3783, also the lipases described in specifications WO 87/00859 (Gist-Brocades) and EP 0 204 284 (Sapporo Breweries). Suitable in particular are for example the following commercially 35 available lipase preparations: Novo Lipolase®, Amano lipases CE, P. B. AP, M-AP, AML, and CES, and Meito lipases MY-30, OF. and PL, also Esterase® MM, Lipozym*, SP225, SP285, Saiken lipase, Enzeco lipase, Toyo Jozo lipase and Diosynth lipase (Trade Marks),

Genetic engineering of the enzymes can be achieved by extraction of an appropriate lipase gene, e.g. the gene for lipase from Thermomyces lanuginosus or from a mutant thereof, 5 and introduction and expression of the gene or derivative thereof in a suitable producer organism such as an Aspergillus. The techniques described in WO 88/02775 (Novo Nordisk A/S), EP 0 243 338 (Labofina), EP 0 268 452 (Genencor) and notably EP 0 305 216 (Novo Nordisk A/S) or EP 0 283 075 (Gist-Brocades) 10 may be applied and adapted.

Similar considerations apply mutatis mutandis in the case of other enzymes, which may also be present. Without limitation: Amylase can for example be used when present in an 15 amount in the range about 1 to about 100 MO (maltose units) per gram of detergent composition, (or 0.014-1.4, e.g. 0.07-0.7, KNU/g (Novo units)). Cellulase can for example be used when present in an amount in the range about 0.3 to about 35 CEVO units per gram of the detergent composition.

The detergent compositions may furthermore include the following usual detergent ingredients in the usual amounts. They may be built or unbuilt, and may be of the zero-P type (i.e. not containing any phosphorus-containing builders). Thus the composition may contain in aggregate for example from 25 1-50%, e.g. at least about 5% and often up to about 35-40% by weight, of one or more organic and/or inorganic builders. Typical examples of such builders include those already mentioned above, and more broadly include alkali metal ortho, pyro, and tripolyphosphates, alkali metal carbonates, either 30 alone or in admixture with calcite, alkali metal citrates, alkali metal nitrilotriacetates, carboxymethyloxysuccinates, zeolites, polyacetalcarboxylates and so on.

Furthermore, the detergent compositions may contain from 1-35% of a bleaching agent or a bleach precursor or a 35 system comprising bleaching agent and/or precursor with activator therefor. Further optional ingredients are lather boosters, foam depressors, anti-corrosion agents, soil-suspending agents, sequestering agents, anti-soil redeposition

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37 agents, perfumes, dyes, stabilising agents for the enzymes and so on.

The compositions can be used for the washing of textile materials, especially but without limitation cotton and 5 polyester-based textiles and mixtures thereof. suitable are for example washing processes carried out at temperatures of about 60-65 deg C or lower, e.g. about 30°C-35°C or lower. It can be very suitable to use the compositions at a rate sufficient to provide about e.g. 0.4-0.8 10 g/l surfactant in the wash liquor, although it is of course possible to use lesser or greater concentrations if desired. Without limitation it can for example be stated that a use-rate from about 3 g/l and up to about 6 g/l of the detergent formulation is suitable for use in the case when the formula-15 tions are as in the Examples.

METHOD FOR PRODUCING MUTATIONS IN SUBTILISIN GENES

Many methods for introducing mutations into genes are 20 well known in the art. After a brief discussion of cloning subtilisin genes, methods for generating mutations in both random sites, and specific sites, within the subtilisin gene Will be discussed.

25 CLONING A SUBTILISIN GENE

The gene encoding subtilisin may be cloned from any Gram-positive bacteria or fungus by various methods, well known in the art. First a genomic, and/or cDNA library of DNA must be constructed using chromosomal DNA or messenger RNA from the 30 organism that produces the subtilisin to be studied. Then, if the amino-acid sequence of the subtilisin is known, homologous, labelled oligonucleotide probes may be synthesized and used to identify subtilisin-encoding clones from a genomic library of bacterial DNA, or from a fungal cDNA library. Alternatively,

35 a labelled oligonucleotide probe containing sequences homologous to subtilisin from another strain of bacteria or fungus could be used as a probe to identify subtilisin-encoding clones, using hybridization and washing conditions of lower stringency.

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Yet another method for identifying subtilisin-producing clones would involve inserting fragments of genomic DNA into an expression vector, such as a plasmid, transforming protease-negative bacteria with the resulting genomic DNA 5 library, and then plating the transformed bacteria onto agar containing a substrate for subtilisin, such as skim milk. Those bacteria containing subtilisin-bearing plasmid will produce colonies surrounded by a halo of clear agar, due to digestion of the skim milk by excreted subtilisin.

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GENERATION OF RANDOM MUTATIONS IN THE SUBTILISIN GENE

once the subtilisin gene has been cloned into a subtable vector, such as a plasmid, several methods can be used to introduce random mutations into the gene.

one method would be to incorporate the cloned subtilisin gene, as part of a retrievable vector, into a mutator strain of Eschericia coli.

Another method would involve generating a single stranded form of the subtilisin gene, and then annealing the 20 fragment of DNA containing the subtilisin gene with another DNA fragment such that a portion of the subtilisin gene remained single stranded. This discrete, single stranded region could then be exposed to any of a number of mutagenizing agents, including, but not limited to, sodium bisulfite, hydroxylamine, 25 nitrous acid, formic acid, or hydralazine. A specific example of this method for generating random mutations is described by Shortle and Nathans (1978, Proc. Natl. Acad. Sci. U.S.A., 75: 2170-2174). According to the shortle and Nathans method, the plasmid bearing the subtilisin gene would be nicked by a re-30 striction enzyme that cleaves within the gene. This nick would be widened into a gap using the excauclease action of DNA polymerase I. The resulting single-stranded gap could then be mutagenized using any one of the above mentioned mutagenizing agents.

Alternatively, the subtilisin gene from a <u>Bacillus</u> species including the natural promoter and other control sequences could be cloned into a plasmid vector containing replicons for both <u>E. coli</u> and <u>B. subtilis</u>, a selectable phenotypic marker and the M13 origin of replication for

production of single-stranded plasmid DNA upon superinfection with helper phage IR1. Single-stranded plasmid DNA containing the cloned subtilisin gene is isolated and annealed with a DNA fragment containing vector sequences but not the coding region 5 of subtilisin, resulting in a gapped duplex molecule. Mutations are introduced into the subtilisin gene either with sodium bisulfite, nitrous acid or formic acid or by replication in a mutator strain of P. coli as described above. Since sodium bisulfite reacts exclusively with cytosine in a single-10 stranded DNA, the mutations created with this mutagen are restricted only to the coding regions. Reaction time and bisulfite concentration are varied in different experiments such that from one to five mutations are created per subtilisin gene on average. Incubation of 10 µg of gapped duplex DNA 15 in 4 M Na-bisulfite, pH. 6.0, for 9 minutes at 37°C in a reaction volume of 400 μ l, deaminates about 1% of cytosines in the single-stranded region. The coding region of mature subtilisin contains about 200 cytosines, depending on the DNA strand. Advantageously, the reaction time is varied from about 20 4 minutes (to produce a mutation frequency of about one in 200) to about 20 minutes (about 5 in 200).

After mutagenesis the gapped molecules are treated in vitro with DNA polymerase I (Klenow fragment) to make fully double-stranded molecules and fix the mutations. Competent E. 25 <u>coli</u> are then transformed with the mutagenized DNA to produce an amplified library of mutant subtilisins. Amplified mutant libraries can also be made by growing the plasmid DNA in a Mut D strain of E. coli which increases the range for mutations due to its error prone DNA polymerase.

30 The mutagens nitrous acid and formic acid may also be used to produce mutant libraries. Because these chemicals are not as specific for single-stranded DNA as sodium bisulfite, the mutagenesis reactions are performed according to the following procedure. The coding portion of the subtilisin gene is cloned in M13 phage by standard methods and single stranded phage DNA prepared. The single-stranded DNA is then reacted with 1 M nitrous acid pN. 4.3 for 15-60 minutes at 23°C or 2.4 M formic acid for 1-5 minutes at 23°C. These ranges of reaction times produce a mutation frequency of from 1 in 1000 to 5 in

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1000. After mutagenesis, a universal primer is annealed to the M13 DNA and duplex DNA is synthesized using the mutagenized single-stranded DNA as a template so that the coding portion of the subtilisin gene becomes fully double-stranded. At this point the coding region can be cut out of the M13 vector with restriction enzymes and ligated into an unmutagenized expression vector so that mutations occur only in the restriction fragment. (Myers et al., Science 229:242-257 (1985)).

10 GENERATION OF SITE DIRECTED MUTATIONS IN THE SUBTILISIN GENE

Once the subtilisin gene has been cloned, and desirable sites for mutation identified, these mutations can be introduced using synthetic oligonucleotides. These oligonucleotides contain nucleotide sequences flanking the desired 15 mutation sites; mutant nucleotides are inserted during oligonucleotide synthesis. In a preferred method, a single stranded gap of DNA, bridging the subtilisin gene, is created in a vector bearing the subtilisin gene. Then the synthetic nucleotide, bearing the desired mutation, is annealed to a homolo-20 gous portion of the single-stranded DNA. The remaining gap is then filled in by DNA polymerase I (Klenow fragment) and the construct is ligated using T4 ligase. A specific example of this method is described in Morinaga et al., (1984, Biotechnology 2:646-639). According to Morinaga et al., a fragment 25 within the gene is removed using restriction endonuclease. The vector/gene, now containing a gap, is then denatured and hybridized to a vector/gene which, instead of containing a gap, has been cleaved with another restriction endonuclease at a site outside the area involved in the gap. A single-stranded 30 region of the gene is then available for hybridization with mutated oligonucleotides, the remaining gap is filled in by the Klenow fragment of DNA polymerase I, the insertions are ligated with T4 DNA ligase, and, after one cycle of replication, a double-stranded plasmid bearing the desired mutation is 35 produced. The Morinaga method obviates the additional manipulation of constructing new restriction sites, and therefore facilitates the generation of mutations at multiple sites. U.S. Patent number 4,760,025, by Estell et al., issued July 26, 1988, is able to introduce oligonucleotides bearing multiple

mutations by performing minor alterations of the cassette, however, an even greater variety of mutations can be introduced at any one time by the Morinaga method, because a multitude of oligonucleotides, of various lengths, can be introduced.

EXPRESSION OF SUBTILISIN MUTANTS

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According to the invention, a mutated subtilisin gene produced by methods described above, or any alternative methods known in the art, can be expressed, in enzyme form, using an 10 expression vector. An expression vector generally falls under the definition of a cloning vector, since an expression vector usually includes the components of a typical cloning vector, namely, an element that permits autonomous replication of the vector in a microorganism independent of the genome of the 15 microorganism, and one or more phenotypic markers for selection purposes. An expression vector includes control sequences encoding a promoter, operator, ribosome binding site, translation initiation signal, and, optionally, a repressor gene or various activator genes. To permit the secretion of the ex-20 pressed protein, nucleotides encoding a "signal sequence" may be inserted prior to the coding sequence of the gene. For expression under the direction of control sequences, a target gene to be treated according to the invention is operably linked to the control sequences in the proper reading frame. 25 Promoter sequences that can be incorporated into plasmid vectors, and which can support the transcription of the mutant subtilisin gene, include but are not limited to the prokaryotic S-lactamase promoter (Villa-Kamaroff, et al., 1978, Proc. Natl.

According to one embodiment <u>B. subtilis</u> is transformed by an expression vector carrying the mutated DNA. If ex35 pression is to take place in a secreting microorganism such as <u>B. subtilis</u> a signal sequence may follow the translation initiation signal and precede the DNA sequence of interest. The signal sequence acts to transport the expression product to the cell wall where it is cleaved from the product upon secretion.

Acad. Sci. U.S.A. 75:3727-3731) and the tac promoter (DeBoer, 30 et al., 1983, Proc. Natl. Acad. Sci. U.S.A. 30:21-25). Further references can also be found in "Useful proteins from recombinant bacteria" in Scientific American, 1980, 242:74-94.

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The term "control sequences" as defined above is intended to include a signal sequence, when it is present.

EXAMPLES

5 SITE SPECIFIC MUTATION OF THE SUBTILISIN GENE GENERATES MUTANTS
WITH USEFUL CHEMICAL CHARACTERISTICS

MATERIALS AND METHODS

10 BACTERIAL STRAINS

B. subtilis 309 and 147 are variants of Bacillus lentus, deposited with the NCIB and accorded the accession numbers NCIB 10147 and NCIB 10309, and described in U.S. Patent No. 3,723,250, issued March 27, 1973, and incorporated in its 15 entirety by reference herein.

B. subtilis DN 497 is described in U.S. Serial No. 039,298 filed April 17, 1987, corresponding to EP Publ. No. 242 220, also incorporated by reference herein, and is an arottransformant of RUB 200 with chromosomal DNA from SL 438, a 20 sporulation and protease deficient strain obtained from Dr. Kim Hardy of Biogen.

E. coli MC 1000 r^{-6} + (Casadaban, M.J. and Cohen, S.N. (1980), J. Mol. Biol. 138: 179-207), was made r^{-6} + by conventional methods and is also described in U.S. Serial No. 25 039,298.

B. subtilis DB105 is described in: Kawamura, F., Doi, R.H. (1984), Construction of a <u>Bacillus subtilis</u> double mutant deficient in extracellular alkaline and neutral proteases, J.Bacteriol. 160 (2), 442-444.

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PLASMIDS

pSX50 (described in U.S. patent application serial No. 039,298, and incorporated by reference herein) is a derivative of plasmid pDN 1050 comprising the promoter-operator P_1O_1 , the 35 B, pumilus xyn B gene and the B, subtilis xyl R gene.

pSX62 (described in U.S. patent application serial No. 039,298, supra) is a derivative of pSX52 (<u>ibid</u>), which comprises a fusion gene between the calf prochymosin gene and the B. pumilus xyn B gene inserted into pSX50 (supra). pSX62

was generated by inserting the \underline{F} coli rrn B terminator into pSX52 behind the prochymosin gene.

pSX65 (described in U.S. patent application serial No. 039,298, <u>supra</u>) is a derivative of plasmid pDN 1050, comprising

5 the promotor-operator P₂O₂, the <u>B. pumilus</u> xyn B gene, and the <u>B. subtilis</u> xyl R gene.

pSX88 (described in unpublished International Patent Application no. PCT/DK 88/00002 (NOVO INDUSTRI A/S)) is a derivative of pSX50 comprising the subtilisin 309 gene.

pSX92 was produced by cloning the subtilisin 309 into plasmid pSX62 (<u>supra</u>) cut at Cla I and Hind III, and Cla I filled prior to the insertion of the fragments DraI-NheI and NheI-Hind III from the cloned subtilisin 309 gene.

pSX93, shown in Figure 3, is pUC13 (Vieira and Messing,

15 1982, Gene 19::259-268) comprising a 0.7kb Xbal-Hind III fragment of the subtilisin 309 gene including the terminator inserted in a polylinker sequence.

pSX119 (described in unpublished International Patent Application no. PCT/DK 88/00002 (NOVO INDUSTRI A/S)) is pUC13 20 harbouring an EcoRI-XbaI fragment of the subtilisin 309 gene inserted into the polylinker.

pSX120 is a plasmid where the HpaI-HindIII fragment with the subtilisin 309 gene from pSX88 is inserted into EcoRV-HindIII on pDN 1681, in a way whereby the protease gene

25 is expressed by the amy M and amy Q promotors. pDN 1681 is obtained from pDN 1380 (Diderichsen, B. and Christiansen, L.: 1988, FEMS Microbiology Letters 56: 53-60) with an inserted 2.85 bp ClaI fragment from B. amyloliquefaciens carrying the amy Q gene with promotor (Takkinen et al.: 1983, J. Biol. Chem. 30 258: 1007ff.)

pUC13 is described in: Vieira, J. and Messing, J.:

1982, Gene 19: 259-268.

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pUC19 is described in: Yanisch-Perron, C. and Vieira, J. Messing, J., 1985, Gene 33:103-119.

puBl10 is described in: Lacey,R.W., Chopra,J. (1974),
Genetic studies of a multiresistant strain of Staphylococcus
aureus, J. Med.Microbiol. 7, 285-297, and in: Zyprian,E., Matzura,H. (1986), Characterization of signals promoting gene
expression on the Staphylococcus aureus plasmid puBl10 and

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development of a Gram-positive expression vector system, DNA 5 (3), 219-225.

GENES

The genes for the various subtilisins were obtained as referenced in the literature mentioned above. In particular the genes for the subtilisin 309 and 147 enzymes were obtained as described in unpublished international patent application no. PCT/DK 88/00002 (NOVO INDUSTRI A/S), which is hereby 10 incorporated by reference in its entirety.

SUBTILISIN CARLSBERG GENE CONSTRUCTION

A synthetic gene was designed based on the coding sequence of the mature subtilisin Carlsberg protease and its 15 transcription terminator (Jacobs, M. Eliasson, M., Uhlen, M., Flock, J.-I. (1985), Cloning, sequencing and expression of subtilisin Carlsberg from Bacillus licheniformis. Acids Res. 13 (24), 8913-8926), linked to the pre and pro coding sequences of the subtilisin BPN' protease (Wells, J.A., 20 Ferrari.E., Henner, D.J., Estell, D.A., Chen, E.Y. Cloning, sequencing and secretion of Bacillus amyloliquefaciens subtilisin in Bacillus subtilis, Nuclei Acids Res. 11 (22), 7911-7925). The gene was subdivided into seven fragments in length ranging from 127 to 313 basepairs, each fragment 25 built up from chemically synthesized oligos of 16 to 77 nucleotides. The overlap between the oligos of the two strands was optimised in order to facilitate a one step annealing of each fragment (Mullenbach, G.T., Tabrizi, A., Blacher, R.W., Steimer. K.S. (1986), Chemical synthesis and expression in Yeast 30 of a gene encoding connective tissue activating peptide-III, J.Biol. Chem. 261 (2), 719-722). Each fragment was assembled and cloned in an E. Coli cloning and sequencing vector. Sequence analysis of these cloned fragments was performed to confirm the correctness of the sequence of each fragment. Then 35 all of the fragments were assembled and cloned in the vector pUB110 (Lacey, R.W., Chopra, J. (1974), Genetic studies of a multiresistant strain of Staphylococcus aureus, Med.Microbiol. 7, 285-297) and brought into B. subtilis DB105 (Kawamura, F., Doi, R.H. (1984), Construction of a Bacillus

subtilis double mutant deficient in extracellular alkaline and neutral proteases, J.Bacteriol. 160 (2), 442-444). Transcription of the gene was initiated by the HpaII promotor of the pUB110 plasmid vector (Zyprian, E., Matzura, H. (1986). Characterization of signals promoting gene expression on the Staphylococcus aureus plasmid pUB110 and development of a Gram-posi-

lococcus aureus plasmid puBl10 and development of a Gram-positive expression vector system, DNA 5 (3), 219-225). In the process of the gene construction it turned out that the longest fragment (#5; 313 basepairs long) needed further fragmentation (fragments #8 and #9) in order to avoid problems with the

10 (fragments #8 and #9) in order to avoid proble assembly of this rather long fragment.

The amino acid sequence deduced from the nuclectide sequence differs from the earlier published subtilisin Carlsberg sequence at positions 129, 157, 161 and 212 (Smith,E.L., DeLange,R.J., Evans,W.H., Landon,W., Markland,F.S. (1968), Subtilisin Carlsberg V. The complete sequence: comparison with subtilisin BPN'; evolutionary relationships., J.Biol.Chem. 243 (9), 2184-2191). A fifth alteration reported by Jacobs et al (1985) could not be confirmed in the clone of the Carlsberg 20 gene described here.

COMPUTATION OF ISOELECTRIC POINT (DI)

The calculation of the isoelectric point of the subtilisin 309 wild type enzyme (5000) is exemplified below in 25 order to demonstrate the procedure used. The same procedure is of course applicable to the computation of any enzyme, whether it being a mutant enzyme or not.

pK Values were assigned to each potentially charged amino acid residue (Tyr, Asp, Glu, Cys, Arg, His, Lys, N-30 terminal, C-terminal, Ca²⁺). In this case the environment was taken into consideration, whereby different pK values are used for the same amino acid residue dependent on its neighbours. The assigned values are indicated in Table II.

Then the ratio of the occurrence of an amino acid 35 residue at a given pH in charged or uncharged form (charged/uncharged, C/U(i)) was calculated for both negative and positive charge, by using the formulae Ia and Ib, respectively. In Table II this ratio is only indicated for pH equal to pI.

Subsequently the relative charge, $Q_r(i)$, or charge contribution allocated to each charged residue was calculated by using the formulae IIa and IIb:

The pH value where the sum of all the charge contri-5 butions from the charged residues is equal to zero was found by iteration.

Table II

Calculation of isoelectric point for: S000 Subtilisin 309

10							
		Number	of C/U(i) Q,(i)	Q _r (i	Q, (i)
	Residue	pK	Residue		pH 8.3	pH 10.0	pH=pI _o
	Tyr	9.9	3	2.51E-02	-0.07	-1.67	-1.77
15	Tyr	11.6	2	5.01E-04	0.00	~0.05	-0.06
	Tyr	12.5	2	6.31E-05	0.00	-0.01	-0.01
	Asp	3.5	5	6.31E+04	-5.00	~5.00	-5.00
	Glu	4	5	2.00E+04	-5.00	-5.00	~5.00
	C-term(Arg) 3	1	2.00E+05	-1.00	-1.00	-1.00
20	Cys	9.3	0	1.00E-01	0.00	0.00	0.00
	Arg	12.8	8	3.16E+04	8.00	7.99	7.99
	His	6.4	7	1.26E-02	0.09	0.00	0.00
	Lys	10	5	5.01E+01	4.90	2.50	2.34
	Calcium	20	1.25	5.01E+11	2.50	2.50	2.50
25	N-term(Ala) 8	1	5.01E-01	0.33	0.01	0.01
	Net cha	rge			4.75	0.27	0.0
	The cal	culated	i isoelect	ric point i	s 10.00	5	

 $30 \times E-02 = 10^{-2}$

As indicated above and in Table II the pK value assigned to each amino acid was different taking local variations in the environment into consideration. This only results in an enhanced precision in the calculation, but experience has shown that constant estimated pK values are helpful in showing in what direction the pI, for a given mutant enzyme will move in comparison to the pI, of the parent enzyme. This is indi-

cated in Table III, where pI values for estimated pK values are indicated.

In order to compare various enzymes and mutant enzymes washing tests described in detail below have been performed.

- 5 In Table III below results from these tests using parent enzyme and mutant enzymes from subtilisin 309 (designated 5000, etc.) and subtilisin Carlsberg (designated C000, etc.) have been tabulated in order to demonstrate the correlation between pI_{o} and wash performance at different pH values of the wash liquor
- 10 used. In the washing tests a low salt liquid detergent formulation of pH 8.3 according to detergent example D7, and a normal salt powder detergent of pH 10.2 according to detergent example D2 were used.

In Table III the results are indicated as relative 15 results compared to the wild type enzymes (5000 and C000, respectively). Also, calculated and observed pI s for the enzymes are indicated.

48 Table III

	Comba	rative washing	tests at	different pH	values
	Mutant	PI,		Improvement I	
	***************************************	calculated	observed	Detergent	
5				8.3	10.2
	5000	10.02	9.7	1.	1
	5001	9.86	9.4	2.2	1
	8003	9.86	9.4	2.0	1
	S004	9.68	9.1	3.9	1
1.0	8005	9.71	9.1	1.5	1
	S012	9.09	8.8	5.0	0.6
	S019	9.09	8.5	5.8	0.6
	S020	6.71	7.9	8.8	0.5
	S021	9.85		1.8	0.7
15	8022	8.07	,,,,,	9.0	0.3
	8023	8.05	**	9.8	0.2
	5024	6.86	**	9.0	0.2
	8025	8.94	•••	6.9	0.6
	5027	10.28	**	0.4	1.0
20	5028	10.28	**	0.9	1.0
	8031	10.53	***	0.4	0.7
	8032	10.28	***	0.7	***
	8033	10.28	***	0.4	~
	8035	8.07	No.	8.0	0.6
25	S201	9.85	-	2.0	0.7
	S202	9.62		4.3	0.9
	S203	9.27		9.0	0.5
	C000	8.87	New .	1	1.
	C001	9.38	***	0.2	1.5
30	C002	9.38	-	0.8	1.9
	C003	9.38		0.4	1.1
	C004	9.64		0.2	1.8
	C008	9.38		0.2	1.5

From Table III it is seen that shifting the pI_o to lower values (S-series) provides for an improvement in wash performance at low pH (pH=8.3), whereas an upward shift in pI_o (C-series) provides for an improvement in wash performance at high pH (pH=10.2).

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The concept of isoelectric point has thus been found to be very useful in selecting the positions of the amino acids in the parent enzyme should be changed.

5 It has generally been found that mutations should be performed in codons corresponding to amino acids situated at or near to the surface of the enzyme molecule thereby retaining the internal structure of the parent enzyme as much as possible.

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PURIFICATION OF SUBTILISING

The procedure relates to a typical purification of a 10 litre scale fermentation of the Subtilisin 147 enzyme, the Subtilisin 309 enzyme or mutants thereof.

Approximately 8 litres of fermentation broth were centrifuged at 5000 rpm for 35 minutes in 1 litre beakers. The supernatants were adjusted to pH 6.5 using 10% acetic acid and filtered on Seitz Supra S100 filter plates.

The filtrates were concentrated to approximately 400 20 ml using an Amicon CH2A UF unit equipped with an Amicon S1Y10 UF cartridge. The UF concentrate was centrifuged and filtered prior to absorption at room temperature on a Bacitracin affinity column at pH 7. The protease was eluted from the Bacitracin column at room temperature using 25% 2-propanol and 25 1 M sodium chloride in a buffer solution with 0.01 dimethylgutaric acid, 0.1 M horic acid and 0.002 M calcium chloride adjusted to pH 7.

The fractions with protease activity from the Bacitracin purification step were combined and applied to a 750 ml Sephadex G25 column (5 cm dia.) equilibrated with a buffer containing 0.01 dimethylglutaric acid, 0.2 M boric acid and 0.002 m calcium chloride adjusted to pH 6.5.

Fractions with proteolytic activity from the Sephadex G25 column were combined and applied to a 150 ml CM Sepharose 35 CL 6B cation exchange column (5 cm dia.) equilibrated with a buffer containing 0.01 M dimethylglutaric acid, 0.2 M boric acid, and 0.002 M calcium chloride adjusted to pH 6.5.

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The protease was eluted using a linear gradient of 0-0.1 M sodium chloride in 2 litres of the same buffer (0-0.2 M sodium chloride in case of sub 147).

In a final purification step protease containing fractions from the CM Sepharose column were combined and concentrated in an Amicon ultrafiltration cell equipped with a GRRIPP membrane (from the Danish Sugar Pactories Inc.).

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Subtilisin 309 and mutants
           Gly 195 Glu (G195E (S001)):
10
           Arg 170 Tyr (R170Y (S003)):
           Arg 170 Tyr + Gly 195 Glu (R170Y+G195E (S004)):
           Lys 251 Glu (K251E (S005)):
           His 120 Asp (H120D (S006)):
           Ard 170 Tyr + Gly 195 Glu + Lys 251 Glu
           (R170Y+G195E+K251E (S012)):
3.5
           Lys 235 Leu (K235L (S015)):
           His 120 Asp + Gly 195 Glu + Lys 235 Leu (H120D+G195E+
           K235L (S017)):
           His 120 Asp + Arg 170 Tyr + Gly 195 Glu + Lys 235
           Leu (H120D+R170Y+G195E+K235L (S019)) :
20
           His 120 Asp + Arg 170 Tyr + Gly 195 Glu + Lys 235 Leu
           + Lys 251 Glu (H120D+R170Y+G195E+K235L+K251E (S020):
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were purified by this procedure.

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PURIFICATION OF (MUTANT) SUBTILISIN CARLSBERG PROTEASES

Fermentation media were either directly applied on a bacitracin affinity column (5 cm diam * 15 cm; equilibrated with 10 mM Tris/HCl buffer pH 7.9; flow rate approx. 500 ml/h) 30 or concentrated to 500 ml by means of a Nephross Andante H.F. dialyzer (Organon Technika) using a back pressure of 10-12 p.s.i; and demineralized water in the outer circuit. In the latter case the protease was precipitated from the concentrate by adding 600 g/l ammonium sulphate. The precipitate was collected by means of centrifugation and redissolved in approx. 500 ml demineralized water. The ammonium sulphate was removed from the protease solution using the same dialyzer as described above. The final volume was approx. 300 ml, while the pH was adjusted to pH 6.0. The protease was eluted from the bacitracin

columns (mentioned above) using a 10 mM Tris buffer (pH 7.9) containing 2.7 M NaCl and 18% isopropanol.

After dialysis of bacitracin-purified or concentrated protease material further purification was accomplished by 5 application on a CM-Trisacryl ion exchange column (5 cm. diam * 15 cm; equilibrated with 0.03M sodium phosphate pH 6.0) using a flow rate of 200 ml/h. The protease was eluted from the column with a linear gradient from 0 to 0.3 M NaCl (2 * 500 ml) in the phosphate buffer. Fractions containing protease activity were pooled and stored at -20°C in the presence of buffer salts

OLIGONUCLECTIDE SYNTHESIS

after freeze-drying.

All mismatch primers were synthesized on an Applied 15 Biosystems 380 A DNA synthesizer and purified by polyacrylamide gel electrophoresis (PAGE).

ASSAY FOR PROTEOLYTIC ACTIVITY

The proteolytic activity of the mutant enzymes was 20 assayed in order to determine how far the catalytic activity of the enzyme was retained. The determinations were performed by the dimethyl casein (DMC) method described in NOVO Publication AF 220-gb (or later editions), available from Novo-Nordisk a/s, Bagsværd, Denmark, which publication is bereby included by reference.

ASSAYS FOR WASH PERFORMANCE

A:

Test cloths (2.2cm x 2.2cm), approximately 0.1 g) were 30 produced by passing desized cotton (100% cotton, DS 71) cloth through the vessel in a Mathis Washing and Drying Unit type TH (Werner Mathis AG, Zurich, Switzerland) containing grass juice.

Finally the cloth was dried in a strong air stream at room temperature, stored at room temperature for 3 weeks, and 35 subsequently kept at ~18° C prior to use.

All tests were performed in a model miniwash system. In this system 6 test cloths are washed in a 150 ml beaker containing 60 ml of detergent solution. The beakers are kept in a thermostat water bath at 30° C with magnetic stirring.

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As detergent the following standard liquid detergent was used:

	AE, Berol 160	15%
5	LAS, Nasa 1169/P	10%
	Coconut fatty acid	9%
	Oleic acid	1%
	Triethanolamine	98
	Glycerol	10.5%
10	Ethanol	1.5%
	Tri·Na·Citrat·2H ₂ O	8%
	CaCl·2H ₂ O	0.1%
	NaOH	1%
	Water from LAS	23.3%
15	Water from glycerol	1.5%
	Water added	34.9%

The percentages given are the percentage of active content.

pH was adjusted with 1 N NaOH to 8.14. The water used 20 was ca. 6 $^{\circ}$ dH (German Hardness).

Tests were performed at enzyme concentrations of: 0, 1.0 mg enzyme protein/1 and 10.0 mg enzyme protein/1, and two independent sets of tests were performed for each of the mutants. The results shown in the following are means of these 25 tests.

The washings were performed for 60 minutes, and subsequent to the washing the cloths were flushed in running tap-water for 25 minutes in a bucket.

The cloths were then air-dried overnight (protected 30 against daylight) and the remission, R, determined on an ELREPHO 2000 photometer from Datacolor S.A., Dietkikon, Switzerland at 460 nm.

As a measure of the wash performance differential remission, delta R, was used being equal to the remission after 35 wash with enzyme added minus the remission after wash with no enzyme added.

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The wash performance of various mutants was tested against grass juice stained cotton cloths according to the method described above.

2.0 g/l of a commercial US liquid detergent was used.

5 The detergent was dissolved in a 0,005 M ethanolamine buffer in ion-exchanged water. pH was adjusted to pH 8.0, 9.0, 10.0 and 11.0 respectively with NaOH/HCl.

The temperature was kept at 30° C isothermic for 10 min.

The mutants were dosed at 0.25 mg enzyme protein/l each.

C:

Washing tests using the detergent compositions
15 exemplified in the detergent examples below were performed in
a mini washer utilizing cotton based test cloths containing
pigments, fat, and protein (casein). The conditions were:

a) 2 g/l detergent D3 in 6°fH (French hardness) water at pH 8.3, or

20 b) 5 g/l detergent D2 in 15°fH water at pH 10.2.

After rinsing and drying reflection at 460 nm was measured.

The improvement factor was calculated from a dose-response curve, and relates to the amount of enzyme needed for 25 obtaining a given delta R value in comparison to the wild type enzyme in question (S000 and C000), meaning that an improvement factor of 2 indicates that only half the amount of enzyme is needed to obtain the same delta R value.

The results of these tests are shown in Table III 30 above.

D:

Experimental tests of lipase stability were carried out for example using the following materials:

35

1 LU/ml <u>Pseudomonas cepacia</u> lípase was incubated in wash liquor of each of two types, 0 and W (described below). Aliquots were taken at intervals and tested for lipase activity. Parallel incubations were carried out without

protease or with protease of various types as noted below, to test the effect of the protease on the retention of lipase activity. Wild-type proteases were tested at 20 GU/ml, mutated proteases were tested at 0.5 microgram/ml.

5

DETERGENT COMPOSITIONS COMPRISING ENZYME VARIANTS

10 Detergent D1:

A detergent powder according to an embodiment of the invention containing phosphate builder is formulated to contain: total active detergent about 16%, anionic detergent about 9%, nonionic detergent about 6%, phosphate-containing builder about 20%, acrylic or equivalent polymer about 3.5%, (alternatively down to about 2%), perborate bleach precursor about 6-18%, alternatively about 15-20%, amino-containing bleach activator about 2%, silicate or other structurant about 3.5%, alternatively up to about 8%, enzyme of about 8 glycine 20 units/mg activity, with alkali to adjust to desired pH in use, and neutral inorganic salt, and enzymes (about 0.5% each enzyme).

The anionic detergent is a mixture of sodium dodecyl-benzene sulphonate, alternatively sodium linear alkyl-ben-25 zene-sulphonate, 6%, and primary alkyl sulphate 3%. The nonionic detergent is an ethoxylate of an approx. C13-C15 primary alcohol with 7 ethoxylate residues per mole. The phosphate builder is sodium tripolyphosphate. The polymer is polyacrylic acid, alternatively acrylic/maleic copolymer. The 30 perborate bleach precursor is sodium tetraborate tetrahydrate or monohydrate. The activator is tetra-acetyl-ethylene-diamine. The structurant is sodium silicate. The neutral inorganic salt is sodium sulphate.

The enzymes comprise protease according to Mutant 35 S001, alternatively protease S003, S004, S005, C001, C002, C003, C004, C005, C008, S015, S017, S021, S226, S223, S224, or S225.

A detergent powder according to an embodiment of the invention containing phosphate builder is formulated to contain: total active detergent about 15%, anionic detergent about 7%, nonionic detergent about 6%, phosphate-containing 5 builder about 25%, acrylic or equivalent polymer about 0.5%, perborate bleach precursor about 10%, amino-containing bleach activator about 2%, silicate or other structurant about 6%, protease enzyme of about 8 glycine units/mg grade, with alkali to adjust to desired pH in use, and neutral inorganic salt, and 10 enzymes (about 0.5% each enzyme).

The anionic detergent is sodium linear alkyl-benzene-sulphonate. The nonionic detergent is an ethoxylate of an
approx. C13-C15 primary alcohol with 7 ethoxylate residues per
mole or a mixture of this with the corresponding alcohol
15 ethoxylated to the extent of 3 residues per mole. The
phosphate builder is sodium tripolyphosphate. The perborate or
peracid bleach precursor is sodium tetraborate tetrahydrate.
The activator is tetra-acetyl-ethylene-diamine. The structurant
is sodium silicate. The neutral inorganic salt is sodium
20 sulphate. The enzymes comprise protease according to Mutant
S001, alternatively S003, S004, S005, C001, C002, C003, C004,
C005, C008, S015, S017, S021, S226.

Detergent D2:

A detergent powder according to an embodiment of the invention containing zeolite builder is formulated to contain: total active detergent about 16%, anionic detergent about 9%, nonionic detergent about 6%, zeolite-containing builder about 20%, acrylic or equivalent polymer about 3.5%, perborate bleach precursor about 6-18%, amino-containing bleach activator about 2%, silicate or other structurant about 3.5%, alternatively down to about 2.5%, enzyme of about 8 (alternatively about 15) glycine units/mg grade, with alkali to adjust to desired pH in use, and neutral inorganic salt, and enzymes (about 0.5% each serzyme).

The anionic detergent is a mixture of sodium dodecyl-benzene sulphonate, alternatively sodium linear alkyl-benzene-sulphonate, 6% and primary alkyl sulphate 3%. The nonionic detergent is an ethoxylate of an approx. C13-C15 primary alcohol with 7 sthoxylate residues per mole. The zeolitebuilder is type A zeolite. The polymer is polyacrylic acid. The perborate bleach precursor is sodium tetraborate tetrahydrate or monohydrate. The activator is tetraacetyl-ethylenediamine. 5 The structurant is sodium silicate. The neutral inorganic salt is sodium sulphate. The ensymes comprise protease according to Mutant S001, alternatively S003, S004, S005, C001, C002, C003, C004, C005, C008, S015, S017, S021, S226.

10 Determent D2a:

A detergent powder according to an embodiment of the invention containing zeolite builder is formulated to contain: total active detergent about 14%, anionic detergent about 7%, nonionic detergent about 7%, zeolite-containing builder about 25%, acrylic or equivalent polymer about 3%, perborate or peracid bleach precursor about 10%, amino-containing bleach activator about 2%, silicate or other structurant about 0.5%, enzyme of about 6 glycine units/mg grade, with alkali to adjust to desired pH in use, and neutral inorganic salt, and enzymes 20 (about 0.5% each enzyme).

The anionic detergent is sodium linear alkyl-benzene-sulphonate, the nonionic detergent is a mixture of ethoxylates of an approx. C13-C15 primary alcohol with 7 and 3
ethoxylate residues respectively per mole. The zeolite builder
is type A zeolite. The polymer is an acrylic/maleic copolymer. The perborate bleach precursor is sodium tetraborate
monchydrate. The activator is tetra-acetyl-ethylene-diamine.
The structurant is sodium silicate. The neutral inorganic salt
is sodium sulphate. The enzymes comprise protease according
to Mutant S001, alternatively S003, S004, S005, C001, C002,
C003, C004, C005, C008, S015, S017, S021, S226.

Detergent D3:

An aqueous detergent liquid according to an embodi-35 ment of the invention is formulated to contain: Dodecylbenzene--sulphonic acid 16%, Cl2-Cl5 linear alcohol condensed with 7 mol/mol ethylene oxide 7%, monoethanolamine 2%, citric acid 6.5%, sodium xylenesulphonate 6%, sodium hydroxide about 4.1%, protease 0.5%, minors and water to 100%. The pH is adjusted to a value between 9 and 10. The enzyme is a protease according to Mutant S020, alternatively S019, S012, S004, S001, S003, S005, S015, S017, S021, S022, S025, S035, S201, S223, S224, S225, S226 or S235.

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Detergent D4:

A nonaqueous detergent liquid according to an embodiment of the invention is formulated using 38.5% Cl3-Cl5 linear primary alcohol alkoxylated with 4.9 mol/mol ethylene 10 oxide and 2.7 mol/mol propylene oxide, 5% triacetin, 30% sodium triphosphate, 4% soda ash, 15.5% sodium perborate monohydrate containing a minor proportion of oxoborate, 4% TAED, 0.25% EDTA of which 0.1% as phosphonic acid, Aerosil 0.6%, SCMC 1%, and 0.6% protease. The pH is adjusted to a value between 9 and 10, 15 e.g. about 9.8. The enzyme comprises protease according to Mutant S001, alternatively S003 or S004, S021, S025, S201, S225, S226, or S235.

Detergent D5:

invention is formulated in the form of a granulate having a bulk density of at least 600 g/l, containing about 20% by weight surfactant of which about 10% is sodium dodecylbenzens sulphonate, and the remainder is a mixture of Symperonic A7 and 25 Symperonic A3 (about 5.5% to 4.5%), and zero neutral inorganic salt (e.g. sodium sulphate), plus phosphate builder about 33%, sodium perborate tetrahydrate about 16%, TAED activator about 4.5%, sodium silicate about 6%, and minors including sodium carbonate about 2%, and moisture content about 10%. Enzymes 30 (about 0.5% each enzyme) are included. The enzyme comprises protease according to Mutant S001, alternatively S003, S004, S005, C001, C002, C003, C004, C005, C008, S223, S224, S225, S226 or S235.

A detergent powder according to an embodiment of the

35 Detergent D6:

A detergent powder according to an embodiment of the invention is formulated in the form of a granulate having a bulk density of at least 600 g/l, alternatively about 550 g/l, containing about 20%, alternatively down to about 16%, by

weight surfactant of which about 9%, alternatively about 7%, is sodium dodecylbenzene sulphonate, alternatively sodium linear alkyl benzene sulphonate, and the remainder is a mixture of Synperonic A7 and Synperonic A3 (or similar ethoxylates) (respectively about 5% & 6%, alternatively about 4% and 7%), and zero neutral inorganic salt (e.g. sodium sulphate), plus zeolite builder about 30%, alternatively about 25%, sodium perborate tetrahydrate, alternatively monohydrate, about 14% or 15%, TAED activator about 3.6%, and minors including sodium carbonate about 9%, or up to 15%, Dequest® 2047 about 0.7%, and moisture content about 10%. Enzymes (about 0.5% each enzyme, or about 0.2% lipase and about 0.7% protease) are included. The enzyme comprises protease according to Mutant S001, alternatively S003, S004, S005, C001, C002, C003, C004, C005, 15 C008, S223, S224, S225, S226, or S235.

Detergent D6a:

A detergent powder according to an embodiment of the invention is formulated in the form of a granulate having a 20 bulk density of at least 600 g/l, containing about 15% by weight surfactant of which about 7% is sodium linear alkyl benzene sulphonate, 2% primary alcohol sulphate, and the remainder Symperonic A7 or similar ethoxylate, and zero neutral inorganic salt (e.g. sodium sulphate), plus zeolite builder 25 about 22%, sodium perborate tetrahydrate about 15%, TAED activator about 7%, and minors including sodium carbonate about 15%, bequest® 2047 about 0.7%, and moisture content about 10%. Enzymes (about 1.2%) include protease Mutant S001, alternatively S003, S004, S005, C001, C002, C003, C004, C005, C008, S223, S224, S225, S226 or S235.

Detergent D7:

A detergent powder according to an embodiment of the invention is formulated to contain: Dodecylbenzenesulphonic 35 acid 6%, C12-C15 linear alcohol condensed with 7 mol/mol ethylene oxide 5%, fatty acid soap 3%, Sokolan® CP5 polymer 3%, zeolite A 22%, sodium carbonate 10%, sodium sulphate 17%, clay particles 8%, sodium perborate tetrahydrate 13%, tetraacetyl-ethylenediamine 2%, protease 0.5%, minors and water to

100%. The pH is adjusted to a value between 9 and 10. The enzyme comprises protease Mutant S001, alternatively S003, S004, S005, C001, C002, C003, C004, C005, C008, S223, S224, S225, S226 or S235.

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Detergent D8:

A detergent (soap) bar according to an embodiment of the invention is formulated as follows: soap based on pansaponified 82% tallow, 18% coconut oil, neutralised with 0.15% orthophosphoric acid, mixed with protease (about 8 GU/mg of the bar composition) and mixed with sodium formate 2%, borax 2%, propylene glycol 2% and sodium sulphate 1%, is then plodded on a soap production line. The enzyme comprises Mutant 5001, alternatively 5003, 5004, 5005, C001, C002, C003, C004, C005.

15 C008, S021, S025, S035, S201, S202, S223, S224, S225, S226 or S235.

Detergent D9:

941.

- 20 Structured liquid detergents can for example contain, in addition to a protease as described herein, 2-15% nonionic surfactant, 5-40% total surfactant, comprising nonionic and optionally anionic surfactant, 5-35% phosphate-containing or non-phosphate containing builder, 0.2-0.8% polymeric thickener,
- 25 e.g. cross-linked acrylic polymer with m.w. over 106, at least 10% sodium silicate, e.g. as neutral waterglass, alkali (e.g. potassium-containing alkali) to adjust to desired pH, preferably in the range 9-10 or upwards, e.g. above pH 11, with a ratio sodium cation: silicate anion (as free silica) (by weight) less 30 than 0.7:1, and viscosity of 0.3-30 Pas (at 20°C and 20s-1).
- Suitable examples contain about 5% nonionic surfactant C13-15 alcohol alkoxylated with about 5 EO groups per mole and with about 2.7 PO groups per mole, 15-23% neutral waterglass with 3.5 weight ratio between silica and sodium oxide, 35 13-19% KOH, 8-23% STPP, 0-11% sodium carbonate, 0.5% Carbopol®
 - Protease (e.g. 0.5%) includes Mutant S001, alternatively S021, S025, S035, S201, S202, S223, S224, S225, S226 or S235.

Detergent D10

		A structured, viscous, aqueous	liquid detergent
	suitable	for laundry use is formulated	as follows (% by
5	weight):		
		Citric acid	2.5
		Borax (10ag)	4
		NaOH	2
		Glycerol	5
10		C14-C15 Linear alkyl-benzene-	
		sulphonate, or C14-15 primary	
		alcohol sulphate	6.5
		Symperonic A3	
		Nonionic C12-C15 3EO	1.2
1.5		Symperonic A7	
		Nonionic C12-C15 7EO	3.6
		Zeolite	20
		Protease	0.5
		Amylase (Termamyl* 300LDX)	0.2
20		minors and water	to 100%

The pH can be adjusted to a value between 9 and 10.
The enzyme comprises protease Mutant S020, alternatively S019, S012, S004, S001, S003, S005, S021, S035, S201, S223, S224, 25 S225, S226 or S235.

Detergent D11

An isotropic aqueous liquid detergent suitable for laundry use is formulated as follows (% by weight):

	Citric acid	2
	Boric acid	1
	NaOH	3
	КОН	4.5
5	Glycerol	10
	Ethanol	6.5
	Nonionic surfactant	
	(C12-alcohol 6.5 EO ethoxylate groups/mol)	
10	or sodium primary alcohol sulphate	10
	Oleic acid	16
	Coconut oil (C12) soap	11
	Protease	0.5
	minors and water	to 100%
15		

The pH can be adjusted to a value between 9 and 10. The enzyme comprises protease Mutant S020, alternatively S019, S012, S004, S001, S003, S005, S021, S025, S035, S201, S223. S224, S225, S226 or S235.

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Detergent D12

An aqueous liquid detergent composition is formulated to contain: $\begin{tabular}{ll} \begin{tabular}{ll} \begin{tabular}{l$

	sodium alkyl-benzene-sulphonate	14.5
25	C18 sodium soap	2
	Nonionic detergent (C12-15 6BO)	9
	Fatty acid (oleic acid)	4.5
	sodium alkenyl succinate	1.1
	propanediol	1.5
30	ethanol	3.6
	sodium citrate	3.2
	Complexing agent e.g. Dequest 2060	0.7
	Protease	0.5
	Amylase	0.1
35	Sodium chloride	0.5
	minors and water	to 100%

The pH can be adjusted to a value between 9 and 10. The enzyme comprises protease Mutant S020, alternatively S019,

S012, S004, S001, S003, S005, S021, S025, S035, S201, S202, S223, S224, S225, S226 or S235.

Detergent D13

5 An aqueous liquid detergent composition is formulated to contain:

	sodium alkyl-benzene-sulphonate	8
	nonionic detergent 6.5EO	10
	Oleic diethylamide	10
10	Fatty acid (C12/C18 75:25)	18
	sodium citrate	1
	triethanolamine	5
	propanol	7
	ethanol	5
15	Dequest 2060	0.5
	Protease	0.5
	Amylase	0.1
	minors and water	to 100%

20 The pH can be adjusted to a value between 9 and 10. The enzyme comprises protease Mutant S020, alternatively S019, S012, S004, S001, S003, S005, S021, S025, S035, S201, S202, S223, S224, S225, S226 or S235.

25 Detergent D14

A non-aqueous liquid detergent composition is formulated to contain (% by weight):

30

	Liquid nonionic detergent (C10-12, 6.2EO)	41%
	triacetin	5
	linear alkylbenzenesulphonic acid	6
	magnesium oxíde stabiliser	1
5	Sodium carbonate builder/base	18
	Calcium carbonate builder	8
	bleach activator TAED	3.5
	bleach precursor perborate monohydrate	10.5
	partly-hydrophobic silica	2
10	protease	0.4
	lipase (Lipolase*)	- 3
	minors or additional	
	liquid nonionic surfactant (no water)	to 100%

- In formulating this composition, the liquid nonionic surfactant and triacetin are added first, followed by the magnesium oxide, then the other ingredients except enzyme. The mixture is milled in a colloid mill and cooled, and finally the enzyme(s) and any other heat-sensitive minors are added.
- 20 The enzyme comprises protease Mutant S020, alternatively S019, S012, S004, S001, S003, S005, S021, S025, S035, S201, S202, S223, S224, S225, S226 or S235.

Also usable are any one of the detergent formulations 25 described and exemplified in EP 0 342 177.

GENERATION OF SITE-SPECIFIC MUTATIONS
OF THE SUBTILISIN 309 GENE

Site specific mutations were performed by the method 35 of Morinaga et al. (Biotechnology, <u>supra</u>). The following oligonucleotides were used for introducing the mutations:

a) <u>Gly 195 Glu (G195E (S001))</u>:

A 27-mer mismatch primer, Nor-237, which also generates a novel SacI restriction site:

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Nor-237 5' GTATGGCGCAGAGCTCGACATTTGTCGC

5' CACAGTATGGGCGCAGGGCTTGACATTGTCGCACCAGG 3'

			SacI		
5	b) Arg 17	0 Tyr (R170Y (S00	3)1:		
	A	25-mer mismatch	primer, Nor-57	7, which destroys a	ı
	HaeIII site	2:			
		H <u>aeII</u> I			
		5' GCTATCCGGCCC	GTTATGCGAACGC	3 '	
10	Nor-577	3' CGATAGGCCGT/	TAATACGCTTGCG	5'	
	c) <u>His 12</u>	0 Asp (H120D (S00	16)):		
	A	32-mer mismatch	primer, Nor-73	5, which destroys a	ŧ.
	SphI site:				
15		S	<u>ophI</u>		
		5' AGGGAACAATGG	CATGCACGTTGCTA?	TTTGA 3'	
	Nor-735	5' AGGGAACAATGG	CATGGACGTTGCTAA	TTTGA 3'	
	d) <u>Lys 25</u>	1 Glu (K251E (SO	15)):		
20	A	32-mer mismatch	primer, Nor-736	, which generates a	ŧ
	XhoI site:				
		5' CAAATCCGCAA	CATCTAAAGAATAC	GCAAC 3'	
	Nor-736	5 * CAAATCCGCAA	CAT <u>CTCGAG</u> AATAC	GCAAC 3'	
			XhoI		
25					
	e) Lys 23	5 Leu (K235L (SO	(5)):		
	A	24-mer mismatch	primer, Nor77-8	56, which generates	š
	a PStI sit	e:			
		5' GCCCTTGTTAA		31	
30	Nor-856	5' GCCCTTGTTCTC	<u>CAG</u> AAGAACCCA	3 *	
		Pe	stI		
	f) <u>Arg 17</u>	0 Tyr; Gly 195 G	lu (R170Y:G195E	(S004)):	
	A	combination of N	or-577 and Nor-	237 was performed in	1
35	analogy wi	th the above.			

g) Glv 195 Glu; 251 Glu (G195E; K251E (S018));

A combination of Nor-237 and Nor-736 was performed in analogy with the above.

5 h) Arg 170 Tyr; Lys 251 Glu (R170Y; K251E (S011)):

 $\ensuremath{\mbox{\sc A}}$ combination of Nor-577 and Nor-736 was performed in analogy with the above.

i) Arg 170 Tyr; Gly 195 Glu; Lys 251 Glu (R170Y;G195E;K251E 10 (S012));

A combination of Nor-577, Nor-237, and Nor-736 was performed in analogy with the above.

j) Gly 195 Glu: Lys 235 Leu (G195E; K235L):

15 A combination of Nor-237 and Nor-856 was performed in analogy with the above.

k) Arg 170 Tvr; Gly 195 Glu; Lys 235 Leu (R170Y; G195E; K235L):

A combination of Nor-577, Nor-237, and Nor-856 was 20 performed in analogy with the above.

1) His 120 Asp; Lys 235 Leu (H120D; K235L (S016)):

A combination of Nor-735 and Nor-856 was performed in analogy with the above.

25

m) His 120 Asp; Gly 195 Glu; Lvs 215 Leu (H120D;G195E;K235L (S017));

A combination of Nor-735, Nor-237, and Nor-856 was performed in analogy with the above.

30

n) His 120 Asp; Arg 170 Tyr; Glv 195 Glu; Lvs 235 Leu (H120D;R170Y;G195E;K235L (S019)):

A combination of Nor-735, Nor-577, Nor-237, and Nor-856 was performed in analogy with the above.

35

6) His 120 Asp; Arg 170 Tyr; Gly 195 Glu; Lvs 235 Leu; Lvs 251 Glu (H120D;R170Y;G195E;K235L;K251E (S020);

A combination of Nor-735, Nor-577, Nor-237, Nor-856, and Nor-736 was performed in analogy with the above.

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Gapped duplex mutagenesis was performed using the plasmids pSX93, pSX119, and pSX120 as templates.

5 pSX93 is shown in Figure 3 and is pUC13 (Vieira, J. and Messing, J.: 1982, Gene 19: 259-268) harbouring an 0.7 kb XbaI-HindIII fragment of the subtilisin 309 gene including the terminator inserted in the polylinker.

For the introduction of mutations in the N-terminal 10 part of the enzyme the plasmid pSXX19 was used, pSXX19 is pUC13 harbouring an EcoRI-XbaI fragment of the subtilisin 309 gene inserted into the polylinker. The templates pSX 93 and pSXX19 thus cover the whole of the subtilisin 309 gene.

Plasmid pSX120 is a plasmid where the HpaI-HindIII fragment with the subtilisin 309 gene from pSX88 is inserted into EccRV-HindIII on pDN 1681, in a way whereby the protease gene is expressed by the amy M and amy Q promotors. pDN 1681 is obtained from pDN 1380 (Diderichsen, B. and Christiansen, L.: 1983, FEMS Microbiology Letters 56: 53-60) with an inserted 2.85 bp ClaI fragment from B. amyloliquefaciens carrying the amy Q gene with promotor (Takkinen et al.: 1983, J. Biol. Chem. 258: 1007ff.). The construction of pSX120 is cutlined in Fig. 1, showing that pDN1681 is cut with EccR5 and HindIII, and pSX88 with HindIII and HpaI, whereafter ligation results in 25 pSX120 regulated by the amy M and amy Q promotors.

Four further plasmids pSX170, pSX172, pSX173, and pSX186 were constructed for gapped duplex mutagenesis of the subtilisin 309 gene:

- -pSX170: SphI-KpnI, 700 bp from pSX120 inserted into pUC 19
 30 SphI-KpnI, from amino acid residue 170 in mature subtilisin 309 to terminator.
 - -pSX172: EcoRI-sph1, 1360 bp from pSX120 inserted into pUC 19
 EcoRI-sph1, from the promoter to amino acid residue
 170 in mature subtilisin 309.
- 35 -pSX173: like pSX170, but with G195E.
 - -pSX186: PvuII-EcoRI, 415 bp from pSX120 inserted into pUC 19
 HincI-EcoRI, from amino acid residue 15 to amino acid
 residue 206 in mature subtilisin 309.

Figure 2 shows a somewhat detailed restriction map of pSX120 on which it is indicated which fragments were used for the construction of plasmids pSX170, pSX172, pSX173, and pSX186.

The mutation a) was performed by cutting pSX93 with XbaI and ClaI as indicated in Figure 3 and described in the section "GENERATION OF SITE DIRECTED MUTATIONS IN THE SUBTILISIN GENE" and in unpublished International Patent Application no. PCT/DK 88/00002 (NOVO INDUSTRI A/S)

Mutations b), d) and e) were performed correspondingly by cutting pSX170 by SphI and KpnI.

Mutations f) and g) were performed as above, but with pSX173 in stead of pSX170.

Mutation c) was performed correspondingly by cutting 15 pSX186 by PstI and EcoRI.

The mutations h) to o) were constructed by combining DNA fragments with single or double mutations b) to g) using the restriction sites NheI, XbaI, ClaI, AvaII, and KpnI as appropriate.

20 Further mutants were produced using similar methods or general methods as known from the literature.

SUBTILISIN CARLSBERG MUTANTS

For certain examples of mutations in subtilisin 25 Carlsberg mentioned in this specification the following changes in the nucleotide sequence of the gene were introduced:

```
Asp 14 Lys (D14K (C001)) (GAT -> AAG)
            Asp 120 Lys (D120K (C002))
                                         (GAT -> AAA)
            Asp 140 Lvs (D140K (C003))
                                         (GAC -> AAA)
30
           Asp 14 Lys + Asp 120 Lys (D14K+D120K (C004))
            Lys 27 Asp (K27D (C005)) (AAA -> GAT)
           Lys 27 Asp + Asp 120 Lys (K27D+D120K (C006))
           Asp 172 Lys (D172K (C008)) (GAC -> AAA)
           Asp 14 Lys + Asp 120 Lys + Asp 140 Lys + Asp 172 Lys
35
            (D14K+D120K+D140K+D172K (C010))
           Val 51 Asp (V51D (C100))
           Glu 54 Thr (E54T (C101))
                                             (GGG -> ACA)
           Glu 54 Tyr (E54Y (C102))
                                              (GGG -> TAT)
```

These changes were introduced by changing the corresponding oligos in the fragments concerned. The correctness of the new sequences was confirmed after which the original oligos were replaced by these new sequences and assembled into new DNA fragments. Finally the fragments were re-assembled into the new subtilisin Carlsberg gene.

EXPRESSION OF MUTANT SUBTILISINS

Subsequent to sequence confirmation of the correct 10 mutation the mutated DNA fragments were inserted into plasmid pSX92 or pSX120, which were used for producing the mutants.

Plasmid pSX92 is shown in Figure 4 and was produced by cloning the Sub 309 gene into plasmid pSX62 cut at ClaI, filled in with the Klenow fragment of DNA polymerase I and cut with HindIII prior to the insertion of the fragments DraI-NheI and NheI-HindIII from the cloned Sub 309 gene.

To express the mutants the mutated fragments (XbaI-ClaI, XbaI-HindIII, or EcoRI-XbaI) were excised from the appropriate mutation plasmid pSX93, pSX119, pSX170, pSX172, 20 pSX173, and pSX186, respectively, and inserted into pSX92, or pSX120 to obtain plasmids capable of expressing the various mutants.

The mutated pSX92 or pSX120 were then used to transform B. subtilis DN497.

25 The transformed cells were then spread on LB agar plates with 10 mM phosphate, pH 7, 6µg/ml chloramphenicol, and 0.2% xylose to induce the xyn-promoter in the plasmid. The plates also contained 1% skim milk so the protease producing transformants could be detected by the clear halo where the 30 skim milk had been degraded.

After appropriate growth the mutated enzymes were recovered and purified.

FERMENTATION OF THE SUBTILISIN CARLSBERG SPECIES

35 In order to produce protease enzyme on the basis of the microorganisms carrying mutant genes for BPN' as described above, a Rushton-type Chemoferm fermenter was generally used with an eight flat blade impeller and a working volume of 8 litres. The fermenter configuration was prepared conform to the safety regulations for VMT and consisted of:

- a) A pressure controller (type 4-3122, Bell & Howell) cutting off air supply above 0.1 bar overpressure.
- This is done to prevent clogged exhaust air filters.
 - b) A foam trap on the gas outlet made from a 20 1 suction vessel having anti-foam on the bottom.
 - c) A cooling water jacket without seals in order to prevent contamination of the cooling water or tapwater drain.
- d) An absolute exhaust filter is used (Gelman acro 50, 0.45 micron).
- s) Sampling via a sampling pump device with a small internal volume.

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Controls

Gas flows were controlled using mass-flow meters (Brooks, type 5852, range 0-10 1).

pH was controlled using a Hartmann and Braun trans-20 mitter and a Philips controller (Witromat). Concentrated NaOH (3M) was used as a neutralizer.

Exhaust gases were analyzed using a Unor 4N (CO2) and an Oxygor 7N (O2) from Maihak, Westinghouse. Oxygen tension in the medium was determined using an industrial polarographic 25 sterilizable oxygen probe (Ingold type 322756702).

The medium temperature was monitored using a PT100 sensor and a Honeywell temperature controller (class 84). Foaming was kept at an acceptable level using a contact electrode, while a level switch activated an anti-foam dosage pump.

All external controls were put under the control of a Hewlett Packard microcomputer (HP220).

Cultivation conditions

35 The inocula were prepared by incubating a shake flask culture at 30°C for 16h at 250 rpm in a rotary shaker (LH fermentation, type MKx). 300 ml inoculum was used for 8L medium being conditioned at the actual fermentation conditions (pH 7.0, 30°C, air flow 3.5 1/min, stirrer 1000-1500 rpm).

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Dissolved oxygen concentration was kept 25% above air saturation. Anti foaming agent used was a silicon oil based material (Rhodorsil R426, Rhone Poulenc).

5 Production of subtilisin protease

The (mutant) protesses were produced using the <u>B. subtlis</u> DB105 strain containing the mutant gene as described under gene construction. The culture medium consists of: 8 g/l NH4Cl; 4 g/l KH2PO4; 4 g/l K2HPO4; 2 g/l NaCl; 1 g/l

10 MgSO4.2H2O; 10 g/l yeast extract; 40 g/l sucrose;; pH 7.0 and sterilized 45 min at 120°C. After sterilization 25 mg/l tryptophan; 20 mg/l Neomycin were added. Fermentations were stopped after 20 - 30 hours. The media were cleared from cells by centrifugation.

PROTEOLYTIC ACTIVITY OF MUTANT SUBTILISINS

15

The proteolytic activity of various mutants was tested against casein as protein substrate, according to the DMC method supra. The results are presented in Table IV.

20 From the table it is seen that mutant (S005) exhibits a slightly enhanced activity compared to the parent (S000), whereas the remaining mutants exhibit a slightly decreased activity.

25	TAB	LE_IY			
	Proteolytic Activity of Mutant Subtilisins				
	Mutant	Relative	Activity		
	None (S000)	100			
	8001	95			
30	S003	90			
	S004	85			
	8005	105			
	S006	100			
	8012	80			
35	S017	90			
	5019	70			
	S020	75			
	S024	76			

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WASH PERFORMANCE OF MUTANT SUBTILISINS

A:

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The wash performance of various mutants in the standard liquid Detergent of pH 8.14 was tested in a model 5 system against grass juice according to the methods detailed subra. The results are presented in table V.

Table V Delta R values: 1.0 Mutant Enzyme Concentration 1.0 mg/l 10.0 mg/l 8000 4.0 10.7 S001 5.9 12.8 S003 6.0 13.5 15 8004 5.8 13.0 8012 4.2 9.6 5019 10.5 19.4 5020 9.4 18.6

From the table it is seen that all of the tested mutants exhibited improved or equal wash performance compared to the wild type parent enzyme. The wash performance of the mutants 5019 and 5020 is improved so that 1.0 mg/l of these enzymes roughly stated should be able to replace 10.0 mg/l of the wild type parent enzyme, thereby indicating a substantial improvement in the wash performance for the mutant enzymes of the invention.

8:

30 The results from tests of some of the enzyme variants of the invention in the modified commercial US liquid detergent at various pH values in a model system are shown in Table VI.

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<u>Table VI</u>

Wash performance at different pH/s

	Male	u berrorme	nce at	MILLELE.	nr bu.s	
	Mutant	Mutant Delta R				
		pI, pH	8.0	9.0	10.0	11.0
5	3000	10.02	1.4	2.6	3.1	10.1
	8001	9.86	2.1	4.0	6.6	14.0
	8003	9.86	2.3	5.0	8.1	14.1
	S004	9.68	4.1	9.7	11.7	10.9
	8005	9.71	2.2	4.3	6.3	13.9
10	S012	9.09	5.7	11.9	13.8	6.3
	S019	9.09	6.4	10.7	12.2	3.7
	8020	6.71	7.8	10.6	8.5	2.4

The results show clearly, that shifting the pI of an 15 enzyme in a direction where it is desired to shift the pH optimum for the wash performance of the enzyme to approach the pH of the wash liquor improves the wash performance of the enzyme.

20 D:

The wash performance of various mutants was tested against grass juice stained cotton cloths according to the method described in Assay A.

2.0 g/l of a liquid detergent (Detergent D3) was used.
25 The detergent was dissolved in ion-exchanged water. pH was

adjusted to 9.1 with NaOH/HCl.

The temperature was kept at 20°C isothermic for 10 min.

The mutants was dosed at 0.25; 0.5; 1.0; 2.0; 5.0; and 30 10.0 mg enzyme protein/l each.

The stability of the mutants tested was determined by measuring the denaturation temperature (maximum excess heat capacity) by differential scanning calorimetry, DSC. The heating rate was 0.5°C/min.

35 The stability was tested in a solution containing approx. 2 mg/ml of the mutant in 91% standard liquid detergent, the composition of which is described in Assay A. The solution was made by mixing 100 µl of enzyme solution (approx. 20 mg enzyme/ml in a buffer of 0.01 M dimethylglutaric acid, 0.002

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M CaCl, 0.2 M $\rm H_3BO_3$ and 0-0.1 M NaCl pH 6.5) with 1000 μl standard liquid detergent.

Within the group of Subtilisin 309 mutants stability results obtained by DSC are consistent with stability results 5 obtained by traditional storage stability tests.

Results

The wash performance of various mutants in liquid 10 detergent is presented in Table VII. The results are shown as improvement factors relative to the wild type parent enzyme. The improvement factor is defined as in Assay C.

Also shown in Table VII is the denaturation temperature in standard liquid detergent by DSC, and the difference 15 between the denaturation temperature of the wild type patent enzyme and that of the mutant in question.

Table VII mutant pl Improvement Denaturation Denaturation 20 calcufactor temperature temperature lated by DSC by DSC rela-(°C) tive to Sopo S 000 10.06 3 65.2 0.0 8 020 7.30 7.6 58.2 -7.0 25 S 021 9.85 1.3 69.2 +4.0 S 022 8.07 9,3 61.9 -3.3 S 023 8.05 8.8 63.5 ~1.7 S 024 6.86 3.9 60.6 -4.6 S 025 8.94 6.7 69.1 +3.9 30 S 035 8.07 7.0 72.5 +7.3 S 201 9.85 1.4 69.4 +4.2

From Table VII it is seen that all of the tested mutants exhibit improved wash performance compared to the wild 35 type parent enzyme. The best wash performance is achieved by the mutants having pI_{o} equal to or just below the pH of the wash solution.

Denaturation temperature by DSC shows that the stability of the single mutants S 021 (*36D) and S 201 (N76D)

is increased by 4.0°C and 4.2°C respectively relative to the wild type parent enzyme.

Among the mutations that are incorporated in one or more of the mutants listed in Table VII it has been shown that 5 the mutations R170Y and K251E destabilize the mutant relative to the wild type parent enzyme, whereas the mutations H120D, G195E and K235L is indifferent with respect to stability.

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It is seen from Table VII that mutants containing one destabilizing mutation are destabilized, even in cases, where 10 a stabilizing mutation is included.

The stabilizing effects of *36D and N76D are additive. This is shown by the mutants S 025 and S 035. S 025 contains three mutations which are indifferent to stability and the stabilizing mutation *36D. The denaturation temperature for S 15 025 is increased by 3.9°C relative to the wild type parent enzyme, which is equal to the increase measured for the single mutant *36D, S 021. S 035 contains the same mutation N76D. The denaturation temperature for S 035 is increased by 7.3°C relative to the wild type parent enzyme, which, within 20 experimental error, is equal to the sum of the increase measured for the single mutants *36D, S 021 and N76D, S 201.

E:

The wash performance of three nutants was tested 25 against grass juice stained cotton cloth according to the method described in Assay A.

2.0 g/l of liquid detergent D3 was used. The detergent was dissolved in ion-exchanged water. pH was adjusted to 9.1 with NaOH/HC1.

30 The temperature was kept at 30°C isothermic for 10 min. The mutants were dosed at 1.0 and 10.0 mg enzyme protein/l each.

Results

35 The wash performance of three mutants in commercial US-liquid detergent was tested against grass juice. The results are shown in Table VIII.

75 Table VIII

Delta R values.

		calculated	Enzyme concentration
	Mutant	pI _q	1.0 mg/l 10.0 mg/l
5	\$ 000	10.06	4.5 13.6
	S 003	9.75	9.4 18.0
	S 004	9.54	13.7 18.1
	S 006·	9.85	6.0 15.6

10 From Table VIII it is seen that all of the mutants exhibit improved wash performance relative to the wild type parent enzyme. It is further seen that the best performance is achieved by the mutant having pI_o closest to the pH of the wash solution.

15

F:

The wash performance of two nutants was tested against grass juice stained cotton cloth according to the conditions described in Example E.

20

Results

The wash performance of two mutants in detergent D3 was tested against grass juice stained cotton cloth. The results are shown in Table IX.

25

Table IX

			Delta R val	Delta R values:		
		calculated	Enzyme conc	entration		
	Mutant	pī,	1.0 mg/l	10.0 mg/1		
30	S 000	10.06	5.8	15.3		
	\$ 015	9.95	8.4	20.0		
	S 017	9.40	17.0	20.8		

From Table IX it is seen that all of the mutants 35 exhibit improved wash performance relative to the wild type parent enzyme. It is further seen that the best performance is achieved by the mutant having pI, closest to the pH of the wash solution. G٤

The wash performance of various mutants was tested on grass juice stained cotton cloth according to the method described in Assay A.

2.0 g/l of detergent D3 was used.

The detergent was dissolved in buffer (0,0025 M Boric acid and 0,001 M disodium hydrogen phosphate prepared in ion exchanged water). pH was adjusted to 7.0 , 8.0 , 9.0 , and 10.0 respectively with NaOH/HCl. The temperature was kept at 10 30°C isothermic for 10 min.

The mutants were dosed at 0,2 mg enzyme protein/1 each.

Results:

The wash performance of some of the enzyme variants of the invention at various pH values in a model system are shown in table X.

	Tie	ble X			
Variant	Mutation			Delta R	
		pI _o pH	7.0	8.0	9.0 10.0
5000		10.06	0.6	0.8	4.4 7.0
8015	K235L	9.95	1.3	2.4	6.0 8.8
S021	*36D	9.85	2.1	3.2	5.6 8.3
S017	H120D,G195E,K235L	9.40	2.9	5.4	10.814.1
8025	*36D, H120D, R170Y,				
	K235L	8.95	4.3	9.5	13.913.1
8023	*36D, H120D, R170Y,				
	G195E, K235L	8.05	9.6	13.0	12.49.2
5024	*36D, H120D, R170Y,				
	G195E, K235L, K251E	6.86	9.4	10.4	6.7 4.8
	\$000 \$015 \$021 \$017 \$025	Variant Mutation S000 S015 K235L S021 *36D S017 H120D,G195E,K235L S025 *36D,H120D,R170Y, K235L S023 *36D,H120D,R170Y, G195E,K235L S024 *36D,H120D,R170Y,	\$000 \$10.06 \$10.0	Variant Mutation PI 0 PH 7.0 8000 10.06 0.6 8015 K235L 9.95 1.3 8021 *36D 9.85 2.1 8017 H120D,G195E,K235L 9.40 2.9 8025 *36D,H120D,R170Y, 8.95 4.3 8023 *36D,H120D,R170Y, 8.05 9.6 8024 *36D,H120D,R170Y, 8.05 9.6	Variant Mutation pI o pH 7.0 8.0 8000 10.06 0.6 0.8 8015 K235L 9.95 1.3 2.4 8021 *36D 9.85 2.1 3.2 8017 H120D,G195E,K235L 9.40 2.9 5.4 8025 *36D,H120D,R170Y, 8.95 4.3 9.5 8023 *36D,H120D,R170Y, 8.05 9.6 13.0 8024 *36D,H120D,R170Y, 8.05 9.6 13.0

The results in Table X show clearly, that shifting the pI of a protease towards the pH of the wash liquor 35 improves the wash performance of the protease.

The results also show, that all variants tested have improved performance compared to the wild type parent enzyme at pH below 10.0.

H:

The wash performance of various mutants was tested on grass juice stained cotton cloths according to the method described in Assay A.

2.0 g/l of liquid detergent D3 was used. The detergent was dissolved in 0,005 M glycine prepared in ion-exchanged water). pH was adjusted to 10.0, 10.25 , 10.50 , 10.75 , 11.0 , 11.5 , and 12.0, respectively, with NaOH. The temperature was kept at 30°C isothermic for 10 minutes.

The mutants were dosed at 0,2 mg enzyme protein/1 each.

Results:

The wash performance of some of the enzyme variants 15 of the invention at various pN values in a model system are shown in table XI. In this case variants with slightly higher pI than the wild type parent enzyme was investigated. The pH range from pN 10.0 to 12.0 is investigated in more details than in prior examples.

Table YT

			Albert St.	بشتكشد				
	Variant	Mutation			De	lta R		
			(q	n	pH 10	.0	10.25	10.50
	S000		3.0	.06	7.	0	8.7	10.5
25	8027	E898	10	.28	6.	0	8.5	9.8
	8028	D181N	10	.28	6.	9	9.8	10.6
	8032	D197N	10	.28	4.	7	9.2	10.8
	S033	E271Q	10	.28	7.		6.7	7.8
	S031	D197N,E271Q	10	.53	4.		7.2	7.0
30								,
	Variant	Mutation			De.	lta R		
			pI	Hq	10.75	11.0	11.5	12.0
	S000		10.06		12.5	14.4	10.6	3.8
	8027	E898	10.28		11.9	14.3	12.8	5.0
35	S028	Disin	10.28		13.0	14.4	10.7	4.6
	S032	D197N	10.28		13.8	13.5	11.3	5.0
	S033	E271Q	10.28		10.4	13.7	13.3	6.3
	8031	D197N,E271Q	10.53		10.7	13.0	14.4	8.7

The data in Table XI show, that at high pH values maximum performance is achieved at pH values a little above the calculated pH. Still increasing the pH of the protease tends to increase the pH of maximum performance. The effects are not as pronounced as it is seen at low pH values (assay B and G).

I:

In order to visualize the correlation between 10 isoelectric point of the protease and the pH at which the protease has its maximum performance, the results from examples B, G, and H are used to find the pH at which each of the investigated variants (and the wild type parent enzyme) has its maximum performance. In Figure 5 this pH max is shown 15 as a function of the calculated pI_A.

Taking into account, that the pH range is investigated in steps of 1.0 pH value the correlation is obvious.

Concerning the combination of the mutants of the 20 invention with lipase experimental results led to the following practical conclusions:

Lipase was stable for an hour in wash liquor of type 0 at 37°C. The presence of Savinase® led to rapid deactivation. Kazusase® led to substantially less inactivation of lipase over 25 the period of the test.

Proteinase K was seen to be less aggressive to lipase than Savinase*, but more so than Kazusase*. Subtilisin BPN' did not however inactivate lipase at all under these conditions.

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Preferred proteases for use e.g. in connection with lipase in wash compositions represented by type 0, are mutants 5001, 5003, 5004, 5012, 5015, 5020, 5021, 5025, 5035, 5235.

Type O wash liquor was a 5 g/l solution at 37° C 35 derived from the following detergent formulation (% by wt):

		79
	anionic surfactant	6
	nonionic surfactant	5
	fatty acid	2.8
	acrylic polymer	3
5	zeolite	22
	carbonate	10
	sulphate	17.5
	clay	8
	tertiary amine	2
10	perborate monohydrate	13
	minors and water	to 100.

A preferred protease for use e.g. in connection with lipase in wash compositions represented by type W, is mutant 15 S020, S021, S025, S035, S235.

Type W wash liquor was a 2 g/l solution of a liquid detergent having the following formulation (\S by wt):

20	anionic surfactant	16
	nonionic surfactant	7
	hydrotrope	6
	citric acid	6.5
	NaOH	4.1
25	moncethanolamine	2
	minors and water	to 100.

Although the present invention has been discussed and exemplified in connection with various specific embodiments thereof this is not to be construed as a limitation to the applicability and scope of the disclosure, which extends to all combinations and subcombinations of features mentioned and described in the foregoing as well as in the attached patent claims.

PATENT CLAIMS

- A mutated subtilisin protease, characterised in that the net electrostatic charge has been changed in comparison to 5 the parent protease at the same pH, for example in that, in said protease there are, relative to said parent protease, fewer or more positively-charged amino acid residue(s) and/or more or fewer negatively-charged amino acid residue(s), among the amino acid residues at any one or more of positions 10 1, 2, 3, 4, 6, 9, 10, 12, 14, 15, 17, 18, 19, 20, 21, 22, 24, 25, 27, 36, 37, 38, 40, 41, 43, 44, 45, 46, 49, 50, 51, 52, 53, 54, 55, 56, 57, 58, 59, 60, 61, 62, 75, 76, 77, 78, 79, 87, 89, 91, 94, 97, 98, 99, 100, 101, 103, 104, 105, 106, 107, 108, 109, 112, 113, 115, 116, 117, 118, 120, 126, 128, 129, 130, 15 131, 133, 134, 136, 137, 140, 141, 143, 144, 145, 146, 155, 156, 158, 159, 160, 161, 162, 163, 164, 165, 166, 167, 170, 171, 172, 173, 181, 182, 183, 184, 185, 186, 188, 189, 191, 192, 194, 195, 197, 204, 206, 209, 210, 211, 212, 213, 214, 215, 216, 217, 218, 235, 236, 237, 238, 239, 240, 241, 242,
 - by deletion, substitution, or insertion (single or multiple) adjacent to the indicated positions, whereby said subtilisin protease has an iscelectric point (pI_0) lower than that of said

20 243, 244, 245, 247, 248, 249, 251, 252, 253, 254, 255, 256, 257, 259, 260, 261, 262, 263, 265, 269, 271, 272, 275,

- 25 parent protease.
- 2. A mutated subtilisin protease in which the net electrostatic charge has been changed in comparison to the parent protease at the same pH, for example in that in said protease of there are, relative to said parent protease, more or fewer positively-charged amino acid residue(s) and/or fewer or more negatively-charged amino acid residue(s), among the amino acid
- 1, 2, 3, 4, 6, 9, 10, 12, 14, 15, 17, 18, 19, 20, 21, 22, 24, 35 25, 27, 36, 37, 38, 40, 41, 43, 44, 45, 46, 49, 50, 51, 52, 53, 54, 55, 56, 57, 58, 59, 60, 61, 62, 75, 76, 77, 78, 79, 87, 89, 91, 94, 97, 98, 99, 100, 101, 103, 104, 105, 106, 107, 108, 109, 112, 113, 115, 116, 117, 118, 120, 126, 128, 129, 130

131, 133, 134, 136, 137, 140, 141, 143, 144, 145, 146, 155,

residues at any one or more of positions

271, 272,

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- 156, 158, 159, 160, 161, 162, 163, 164, 165, 166, 167, 170, 171, 172, 173, 181, 182, 183, 184, 185, 186, 188, 189, 191, 192, 194, 195, 197, 204, 206, 209, 210, 211, 212, 213, 214
- 215, 216, 217, 218, 235, 236, 237, 238, 239, 240, 241, 242,
- 5 243, 244, 245, 247, 248, 249, 251, 252, 253, 254, 255, 256, 257, 259, 260, 261, 262, 263, 265, 269, 271, 272, 275,

by deletion, substitution, or insertion (single or multiple) adjacent to the indicated positions, whereby said subtilisin protease has an isoelectric pH (pI_o) higher than that of said 10 parent protease.

- 3. The protease of claim 1 or 2, characterised in that it possesses at least one mutation affecting an amino acid residue occupying a position chosen from the group of posi-15 tions
 - 1, 2, 3, 4, 14, 15, 17, 18, 20, 27, 40, 41, 43, 44, 45, 46, 51, 52, 60, 61, 62, 75, 76, 78, 79, 91, 94, 97, 100, 105, 106, 108, 112, 113, 117, 118, 129, 130, 133, 134, 136, 137, 141, 143, 144, 145, 146, 165, 173, 181, 183, 184, 185, 191, 192,
- 20 206, 209, 210, 211, 212, 216, 239, 240, 242, 243, 244, 245, 247, 248, 249, 251, 252, 253, 255, 256, 257, 259, 263, 269, 271, 272,
- 4. The protease of claim 1, 2, or 3, characterised in 25 that it possesses at least one mutation affecting an amino acid residue occupying a position chosen from the group of positions
- 1, 2, 3, 4, 14, 15, 17, 18, 20, 27, 40, 41, 43, 44, 45, 46, 51, 52, 60, 61, 62, 75, 76, 78, 79, 91, 94, 97, 100, 105, 106, 30 108, 112, 113, 117, 118, 129, 130, 133, 114, 136, 137, 141, 143, 144, 145, 146, 165, 173, 181, 183, 184, 185, 191, 192, 206, 209, 210, 211, 212, 216, 239, 240, 242, 243, 244, 245, 247, 248, 249, 251, 252, 253, 255, 256, 257, 259, 263, 269
- 35 and at least one further mutation affecting an amino acid residue occupying a position chosen from the group of positions
 - 1, 2, 3, 4, 6, 9, 10, 12, 14, 15, 17, 18, 19, 20, 21, 22, 24, 25, 27, 36, 37, 38, 40, 41, 43, 44, 45, 46, 49, 50, 51, 52, 53,

54, 55, 56, 57, 58, 59, 60, 61, 62, 75, 76, 77, 78, 79, 87, 89, 91, 94, 97, 98, 99, 100, 101, 103, 104, 105, 106, 107, 108, 109, 112, 113, 115, 116, 117, 118, 120, 126, 128, 129, 130, 131, 133, 134, 136, 137, 140, 141, 143, 144, 145, 146, 155, 5 156, 158, 159, 160, 161, 162, 163, 164, 165, 166, 167, 170, 171, 172, 173, 181, 182, 183, 184, 185, 186, 188, 189, 191, 192, 194, 195, 197, 204, 206, 209, 210, 211, 212, 213, 214, 215, 216, 217, 218, 235, 236, 237, 238, 239, 240, 241, 242, 243, 244, 245, 247, 248, 249, 251, 252, 253, 254, 255, 256, 10 257, 259, 260, 261, 262, 263, 265, 269, 271, 272, 275.

- 5. A protease as claimed in any preceding claim, further characterised in that it contains one or more of the mutations:
- 15 R10F, R10L, R10F+R45A+E89S+E136Q+R145A+D181N+R186P+E271Q, R10F+R19Q+E89S+E136Q+R145A+D181N+E271Q+R275Q, Q12K, Q12K, Q12K, P14D+T22K+N43R+Q59E+N76D+A98R+S99D+S156E+A158R+A172D+N173K+T213R+N248D+T255E+S256K+S259D+A272R, Q12R+P14D+T22R+N43R+O59E+N76D+A98R+S99D+S156E7A158R+A172D+N173K+T213R+N248D+T255E+
- 20 \$256K+8259D+A272R, Q12K+P14D+T2ZK+T38K+W43R+Q59E+N76D+A98R+ \$99D+\$156E+A158R+A172D+N173K+T213R+N248D+T255E+\$256K+\$259+ A272R, Q12R+P14D+T22R+T38R+N43R+Q59E+N76D+A98R+\$99D+\$156E+ A156R+A172D+N173K+T213R+N248D+T255E+\$256K+\$259D+A272R, Q12K+ P14D+T22K+T38K+N43R+Q59E+N76D+A98R+\$99D+H120D+N140D+\$141R+
- 25 S156E+A158R+A172D+N173K+T213R+N246D+T255E+S256K+S259D+A272R, Q12R+P14D+T22R+T38R+N43R+Q59E+N76D+A98R+S99D+H120D+N140D+S141R+S156E+A158R+A172D+N173K+T213R+N248D+T255E+S256K+S259D+A272R, P14D, P14K, P14K+36D, P14K+N218D, P14K+P129D, A15K, A15R, R19Q, T22K, T2ZR, K27R, K27V, D32*, *36D, *36D+R170Y+
- 30 G195E+K251E, *36D+H120D+R170Y+G195E+K235L, *36D+H120D+R170Y+
 G195E+K235L+K251E, *36D+H120D+G195E+K235L, T38K, T38R, D41E,
 N43R, N43K, R45A, E53R, E53K, E53G+K235L, E54G, E54Y, Q59E,
 Q59E+N76D+A98R+S99D+S156E+A158R+A172D+N173K+T213R+N248D+
 T255E+S256K+S259D+A272R, D60N, N76D, E89S, E89S+K251N, Y91F,
- 35 K94R, G97D, G97D+H12OK, A98K, A98R, S99D, S99D+N14OK, E112T, H12OK, H12OD, H12OD+K235L, H12OD+G195E+ K235L, H12OD+R17OY+G195E+K235L, H12OD+R17OY+G195E+K235L+K251E, P129D, E136Q, E136K, E136G, E136Q+R1OL, N14OD, N14OK, N14OR, S141K, S141R, R145A, S156E, S156E+A158R+A172D+N173K, S156E+A158R+A172D+N174K, S156E+A158R+A174K, S156E+A158R+A174K, S156E+A158R+A174K, S156E+A158R+A174K, S156E+A158R+A174K, S156E+A158R+A174K, S156E+A158R+A174K, S156E+A158R+A174K, S156E+A158R+A174K, S156E+A158K, S156E+A158K, S156E+A156K, S156E+A156K, S156E+A156K, S156

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N173K+T213R, S156E+A158R+A172D+N173K+T213R+N248D+T255E+5256K+6259D+A272R, A158R, A158R, Y167V, R170Y, R170Y+G195E,
R170Y+K251E, R170Y+G195E+K251E, R170Y+G195E+K235L, Y171E,
Y171T, A172D, N173K, D181N, N184K, N184R, N185D, R186P, Y192V,

- 5 Y192V,A, G195E, G195D, G195E+T213R, G195E+K251E, G195E+K235L, D197N, D197K, D197E, Q206D, Q206E, Y209L, T213R, T213K, Y214T, Y214S, N218D, N218S, K235L, K235R, K237R, W241Y,L, W241Y+H249R, W241L+H249R, N248D, H249R, K251R, K251E, K251N, T255E, S256R, S256K, S259L, S259D, Y263W, S265K, S265R, E271Q, E271G, E271G+
- 10 K27V, E271Q,G, A272R, A272R, R275Q,
 D14K, D14K+D120K, D14K+D120K+D140K, D14K+D120K+D140K+D172K,
 K27D, K27D+D120K, E54T, E54Y, N97D, N97D+S98D, N97D+T213D,
 S98D, S98D+T213D, D120K, D140K, S156E, D172K, T213D, N218D.
- 15 6. A protease as claimed in any preceding claim, further characterised in that the mutated subtilisin protease comprises one or more of the mutations:

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5002)
                 G195D
20
     80031
                 R170Y
     S004)
                 R170Y+G195E
     80051
                 K251E
     8006)
                 H120D
     S0081
                 H120D+G195E
25
     80091
                 7710
     5010)
                 T71D+G195E
     S011)
                 R170Y+K251E
     5012)
                 R170Y+G195E+K251E
     5013)
                 T71D+R170Y+K251E .
30
     S0141
                 T71D+R170Y+G195E+K251E
     S015)
                 K235L
     S0161
                 H120D+K235I.
     S0171
                 H120D+G195E+K235L
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G195E+K251E

*360

H120D+R170Y+G195E+K235L

*36D+R170Y+G195E+K251F

H120D+R170Y+G195E+K2351+K251E

*36D+H120D+R170Y+G195E+K235T.

GISSE

S0011

S0181

80191

80201

S021)

50221

S0231

	S024)	*36D+H120D+R170Y+G195E+K235L+K251E
	S025)	*36D+H120D+G195E+K235L
	S026)	E136R
	(\$027)	E89S
5	S028)	D181N
	8029)	E89S+E136R
	S030)	E89S+D181N
	8031)	D197N+E271Q
	8032)	D197N
10	8033)	E271Q
	8035)	*36D+N76D+H120D+G195E+K235L
	8041)	G195F
	S201)	N76D
	S202)	N76D+G195E
15	5203)	N76D+R170Y+G195E
	8204)	H120D+G195E+K235L+K251E
	S223)	Q59E+N76D+A98R+S99D+T213K+K235L+N248D+T255E+
		S256K+S259D+A272R
	S224)	Q59E+N76D+A98R+S99D+H120D+N140D+S141R+K235L+
20		N248D+T255E+S256K+S259D+A272R
	S225)	*36D+Q59E+N76D+A98R+S99D+R170Y+S156E+A158R+
		A172D+N173R+K235L+N248D+T255E+S256K+S259D+
		A272R
	S226)	*36Q
25	S227)	*36D+Q59E+N76D+A98R+S99D+H120D+N140D+S141R+
		R170Y+G195E+K235L+N248D+T255E+S256K+S259D+
		A272R
	S228)	*36D+Q59E+N76D+A98R+S99D+H120D+N140D+S141R+
		\$156E+A158R+A172D+N173K+K235L+N248D+T255E+
30		S256K+S259D+A272R
	8229)	Q59E+N76D+A98R+S99D+H120D+N140D+S141R+S156E+
		A158R+A172D+N173K+K235L+N248D+T255E+S256K+
		S259D+A272R
	S234)	QS0eD
35	S235)	*36D+N76D
	S242)	*36Q+N76D+H120D+G195E+K235L
	C001)	D14K
	C002)	D120K
	C003)	D140K

85 C0041 D14K+D120K C005) K27D C0061 K27D+D120K C008) D172K 5 C009} D14K+D120K+D140K C010) D14K+D120K+D140K+D172K C013} N97D C0141 S98D C015) T213D 3.0 C0171 S156E C018) N97D+S98D C0191 N97D+T213D C0221 S98D+T213D C028) N218D 15 C100) V5lD C1011 ES4T C102) E54Y

- 7. A mutated subtilisin protease, characterised in that 20 it possesses an insertion mutation at position 36.
- 8. A protease according to claim 7, characterised in that it possesses an insertion mutation giving a negatively charged amino-acid residue at position 36, for example *36D or 25 *36E.
- 9. A protease according to claim 7, characterised in that the insertion mutation provides a neutral amino-acid residue, e.g. a neutral polar residue, e.g. *16A, *36Q, or 30 *36N, or a positively-charged amino-acid residue, e.g. *36R or *36K.
- 10. A protease according to claim 7, characterised in that it possesses a further mutation at any one or more of 35 positions 120, 170, 195, 235, and 251, e.g. *36D and one or more of H120D, R170Y, G195E, K235L, and K251E; or *36Q or *36E and one or more of H120D, R170Y, G195E, K235L, and K251E.

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86 A protease according to claim 7, characterised in that it possesses a further mutation at position 76, e.g. to substitute a negatively-charged amino acid residue at position 76, e.g. N76D or N76E.

A protease according to claim 11, characterised in 12. that it possesses a further mutation at mutation at any one or more of positions 120, 170, 195, 235, and 251, e.g. *36D+N76D and one or more of H120D, R170Y, G195E, K235L, and K251E; or 10 *36Q+N76D or *36E+N76D and one or more of H120D, R170Y, G195E, K235L, and K251E.

- A protease according to claim 7, characterised in 13. that it possesses a further mutation to give a positive charge 15 elsewhere in the protease molecule, for example at position 213, for example T213K.
- 14. A mutated subtilisin protease, characterized in that one or more amino acid residues in a distance of more than 15Å 20 from the catalytic triad of said protease has been changed in comparison to the amino acid sequence of its parent enzyme, and in a way to provide for a mutant protease having an isoelectric point, pl., shifted in the same direction as it is desired to shift the pH optimum for the wash performance of 25 said mutated protease.
- A protease according to any of claims 1 to 14, characterised in having an isoelectric point (pl.) lower than that of the parent protease, and having one or more mutations 30 equivalent to removal of a positively-charged amino acid residue or addition of a negatively-charged amino-acid residue, relative to the parent protease, at the site of at least one amino-acid residue located within the range of about 15A-20A from the active site, especially for example at positions 170. 35 120, or 195.
 - A protease as claimed in any preceding claim, further characterised in that it represents a mutation of a parent enzyme selected from subtilisin BPN', subtilisin amylosac-

chariticus, subtilisin 168, subtilisin mesentericopeptidase, subtilisin Carlsberg, subtilisin DY, subtilisin 309, subtilisin 147, thermitase, aqualysin, Bacillus PB92 protease, proteinase K, Protease TW7, and Protease TW3.

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- 17. A protease as claimed in claim 16, further characterised in that the parent subtilisin is subtilisin 309.
- 18. A protease as claimed in claim 16, further characte10 rised in that the parent subtilisin is subtilisin 147.
 - 19. A protease as claimed in claim 16, further characterised in that the parent subtilisin is subtilisin Carlsberg.
- 15 20. A protease as claimed in claim 16, further characterised in that the parent subtilisin is Bacillus PB92 protease.
- 21. A method for determining or selecting the position(s) and the amino acid(s) to be deleted, substituted or 20 inserted for the amino acid(s) in a parent enzyme, characterized in that the selection is performed in a way whereby the calculated net electrostatic charge (=NEC) in a contemplated mutant enzyme has been charged in comparison to the NEC in the parent enzyme of choice calculated at the same pH value.

- 22. The method of claim 21, further characterized in that the amino acid residues selected are situated on, at or near to the surface of said parent enzyme.
- 30 23. The method of claim 21 or 22, further characterized in that the amino acid residues selected are chosen among the amino acid residues at any one or more of positions
 - 1, 2, 3, 4, 6, 9, 10, 12, 14, 15, 17, 18, 19, 20, 21, 22, 24, 25, 27, 36, 37, 38, 40, 41, 43, 44, 45, 46, 49, 50, 51, 52, 53,
- 35 54, 55, 56, 57, 58, 59, 60, 61, 62, 75, 76, 77, 78, 79, 87, 89, 91, 94, 97, 98, 99, 100, 101, 103, 104, 105, 106, 107, 108,
 - 109, 112, 113, 115, 116, 117, 118, 120, 126, 128, 129, 130, 131, 133, 134, 136, 137, 140, 141, 143, 144, 145, 146, 155,
 - 156, 158, 159, 160, 161, 162, 163, 164, 165, 166, 167, 170,

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171, 172, 173, 181, 182, 183, 184, 185, 186, 188, 189, 191, 192, 194, 195, 197, 204, 206, 209, 210, 211, 212, 213, 214, 215, 216, 217, 218, 235, 236, 237, 238, 239, 240, 241, 242, 243, 244, 245, 247, 248, 249, 251, 252, 253, 254, 255, 256, 5 257, 259, 260, 261, 262, 263, 265, 269, 271, 272, 275.

- 24. The method of claim 21, 22 or 23, further characterized in that the amino acid residues selected are chosen among the amino acid residues at any one or more of positions 1, 2, 3, 4, 6, 9, 10, 12, 14, 15, 17, 18, 19, 20, 21, 22, 24, 25, 27, 36, 37, 38, 40, 41, 43, 44, 45, 46, 49, 50, 51, 52, 53, 54, 55, 56, 57, 58, 59, 60, 61, 62, 75, 76, 77, 78, 79, 87, 89, 91, 94, 97, 98, 99, 100, 101, 103, 104, 105, 106, 107, 108, 109, 112, 113, 115, 116, 117, 118, 120, 126, 128, 129, 130, 15 131, 133, 134, 136, 137, 140, 141, 143, 144, 145, 146, 155, 156, 158, 159, 160, 161, 162, 163, 164, 165, 166, 167, 170, 171, 172, 173, 181, 182, 183, 184, 185, 186, 188, 189, 191, 192, 194, 195, 197, 204, 206, 209, 210, 211, 212, 213, 214, 215, 216, 217, 218, 235, 236, 237, 238, 239, 240, 241, 242, 20 243, 244, 245, 247, 248, 249, 251, 252, 255, 254, 255, 256,
- 25. The method of claim 21, 22, 23 or 24, further characterized in that the amino acid residues selected are chosen to 25 affect an amino acid residue occupying a position chosen from the group of positions

257, 259, 260, 261, 262, 263, 265, 269, 271, 272, 275.

1, 2, 3, 4, 14, 15, 17, 18, 20, 27, 40, 41, 43, 44, 45, 46, 51, 52, 60, 61, 62, 75, 76, 78, 79, 91, 94, 97, 100, 105, 106, 108, 112, 113, 117, 118, 129, 130, 133, 134, 136, 137, 141, 30 143, 144, 145, 146, 165, 173, 181, 183, 184, 185, 191, 192, 206, 209, 210, 211, 212, 216, 239, 240, 242, 243, 244, 245, 247, 248, 249, 251, 252, 253, 255, 256, 257, 259, 263, 269, 271, 272,

and at least one further affecting an amino acid residue 35 occupying a position chosen from the group of positions

1, 2, 3, 4, 6, 9, 10, 12, 14, 15, 17, 18, 19, 20, 21, 22, 24, 25, 27, 36, 37, 38, 40, 41, 43, 44, 45, 46, 49, 50, 51, 52, 53, 54, 55, 56, 57, 58, 59, 60, 61, 62, 75, 76, 77, 78, 79, 87, 89, 91, 94, 97, 98, 99, 100, 101, 103, 104, 105, 106, 107, 108,

89 109, 112, 113, 115, 116, 117, 118, 120, 126, 128, 129, 130,

- 131, 133, 134, 136, 137, 140, 141, 143, 144, 145, 146, 155,
- 156, 158, 159, 160, 161, 162, 163, 164, 165, 166, 167, 170,
- 171, 172, 173, 181, 182, 183, 184, 185, 186, 188, 189, 191,
- 5 192, 194, 195, 197, 204, 206, 209, 210, 211, 212, 213, 214,
 - 215, 216, 217, 218, 235, 236, 237, 238, 239, 240, 241, 242,
 - 243, 244, 245, 247, 248, 249, 251, 252, 253, 254, 255, 256,
 - 257, 259, 260, 261, 262, 263, 265, 269, 271, 272, 275.
- 10 26. A method as claimed in any of the claims 21 to 25, further characterised in that the parent enzyme is selected from subtilisin BPN', subtilisin amylosacchariticus, subtilisin 168, subtilisin mesentericopeptidase, subtilisin Carlsberg, subtilisin DY, subtilisin 309, subtilisin 147, thermi-
- 15 tase, Bacillus PB92 protease, proteinase K, protease TW7, and protease TW3.
 - 27. A method as claimed in claim 26, further characterised in that the parent subtilisin is subtilisin 309.

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- 28. A method as claimed in claim 26, further characterised in that the parent subtilisin is subtilisin 147.
- 29. A method as claimed in claim 26, further characteri-25 sed in that the parent subtilisin is subtilisin Carlsberg.
 - 30. A method as claimed in claim 26, further characterised in that the parent subtilisin is Bacillus PB92 protease.

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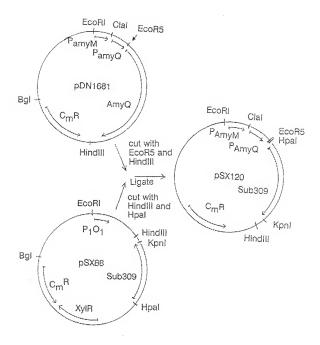


Fig. 1

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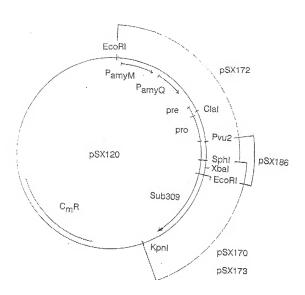


Fig. 2

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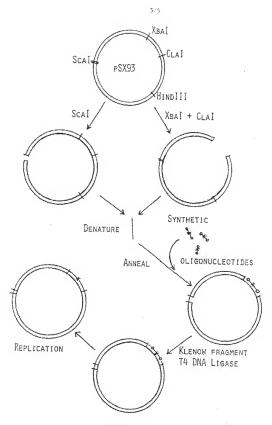


Fig. 3

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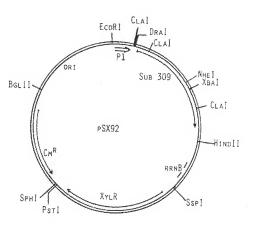


Fig. 4

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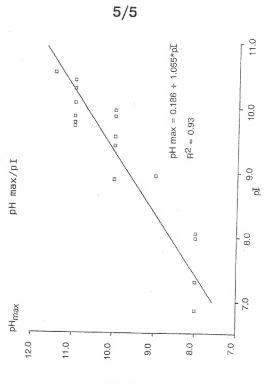


Fig. 5

INTERNATIONAL SEARCH REPORT

International Application No. PCT/DK 90/00164

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	Minimum Documentation Sparched	
Classifie	Classification Symbols	
IPCS	C 12 N	•
	Documentation Searched other than Minimum Documental to the Extent that were Documents are Included in Pields Sea	ion rched ^g
SE,DK	,FI,NO classes as above	
III. DOG	CUMENTS CONSIDERED TO BE RELEVANTS	***************************************
Category	Citation of Document, ⁶¹ with indication, where appropriate, of the relevant pas	rages 17 Relevant to Cisim No. 13
P,X	NO, A1, 8906279 (NOVO INDUSTRI A/S) 13 July 1989, see the claims	1-20
Ρ,Χ	US, A, 4760025 (DAVID A. ESTELL ET AL.) 26 July 1998, see example 15 and 16	1-10
P,X	WO, A1, 8909819 (GENEX CORPORATION) 19 October 1989, see the claims	1-10
P,X	WO, A1, 8909830 (GENEX CORPORATION) 19 October 1989, see page 10	1-20
* Spec	colal categories of cited documents: "O "T" (alter occument publications of color of the common color of the	shed after the international filing as not in continu with the skel tearton be the princips or theory disastering the
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ANNEX TO THE INTERNATIONAL SEARCH REPORT ON INTERNATIONAL PATENT APPLICATION NO.PCT/DK 90/00164

This annex lists the pursuit family members reliating to the patient occusionals crited in the above mentioned indignational search report. This members are as contained in the Swedout Petent Office EDP file on 90-00-28 90-00-28. The Swedout Peters is not so contained in the Swedout Peters in the search of the search

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